

# Product Catalogue







Get in touch with our technical team:

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## Introduction to Gyproc

Gyproc is the market leader in plaster, plasterboard and drylining systems and has provided materials for some of the most iconic buildings on the island of Ireland.

Gyproc began as Gypsum & Bricks in 1936, transitioning to Gypsum Industries, and, in 2005, became part of the Saint-Gobain group; the world leader in design, production and distribution of construction materials.

In 2008, the Gyproc brand was launched.

Over the years Gyproc has become a major authority in the Irish construction industry with a long history of providing innovative, cost-effective and reliable products that meet the demands of the local construction industry. We have been involved in many of the biggest and most prestigious commercial building projects in Ireland since the 1940's – including Cork City Hall, Google Docks, The National Convention Centre, 3 Arena, The Aviva Stadium, Bord Gáis Energy Theatre, The Titanic Signature Building and the landmark Terminal 2 at Dublin Airport.

Looking to the future, Gyproc is determined to remain at the forefront, as market leader, continuing to provide innovative and sustainable design solutions. Visit gyproc.ie for more information.

We have created this Gyproc Product Catalogue in order to give you a clear understanding of our extensive product range and support you making the right product choices for your project. We hope that you will find it useful.

#### How to use this catalogue

This catalogue was designed to be easy to use. Within each section you will find icons representing detailed product specifications. See the chart below for the icon legend. Icons on each product page indicate the product characteristics at a glance:



**Product Data Sheet** 



Safety Data Sheet



**Declaration of Performance** 



**Installation Guide** 



**Access to Services** 



**Impact Resistance** 



**Acoustic Control** 



**Moisture Resistance** 



**Easy to Transport (Boards)** 



**Robustness Guarantee** 



**Easy to Transport (Plasters)** 



Site Productivity Gain



**Energy Efficiency** 



**Smooth Manual Finish** 



**Fire Protection** 



**Sound Insulation** 



**Fixing Capability** 



Stability



**Indoor Air Quality** 



Superior Aesthetic and Design



**Inspiring Spaces** 



**Vapour Control** 



#### Assuring you the Highest Quality Products

Gyproc guarantee their products are of the highest quality through a combination of sourcing top class raw materials, world class product manufacturing processes and many decades of manufacturing expertise.

The consistent provision of high quality products to all our customers is fundamental to our business.

Our goal is to provide customers the ultimate peace of mind and confidence in our products.

To help support and demonstrate this quality commitment, we have obtained a variety of verifications from world renowned international standards bodies.

#### **QUALITY MARKS & CERTIFICATIONS**











For more information and support on your project visit **www.gyproc.ie** 





SpecSure® is a unique guarantee that confirms Gyproc proprietary systems¹ will perform as specified in a building². By choosing a Gyproc system developed, tested and supported by Ireland's leading drywall specialist, you're protecting the future of your building and its users.

#### The Gyproc promise

SpecSure® is our guarantee that the Gyproc system you have chosen:

- Comprises only the highest quality components, designed to work together to deliver the specified level of performance
- Has been developed utilising the technical expertise and experience of Ireland's leading drywall specialists
- Has been tested in UKAS accredited fire, acoustic and structural test laboratories.
   We regularly retest our products to ensure consistency of performance when incorporated within our systems
- Will achieve specified performance as claimed and will continue to do so throughout the life of the building
- Will be repaired or replaced by Gyproc in the unlikely event of system performance failure attributed to a defective product

#### To qualify for SpecSure®

- Specify, install and finish Gyproc systems in line with our recommendations provided in the current Gyproc White Book or written guidance provided by our technical support teams
- The systems must comprise only genuine
   Gyproc and Isover components where
   specified. We cannot guarantee that the use of
   other manufacturers' components will meet our
   rigorous performance and quality standards
   when installed in our tested systems

#### SpecSure®

#### - guaranteeing the future of drywall

For further information on SpecSure® system guarantee, contact our Technical Department on Freephone ROI 1800 744480 & NI 0845 399 0159, or email <a href="mailto:enquiries@gyproc.ie">enquiries@gyproc.ie</a>. Alternatively, visit <a href="mailto:gyproc.ie">gyproc.ie</a>

Pádraig Barry

Managing Director Gyproc Ireland

 $<sup>^2</sup>$  Performance specification as detailed in our published literature or from formal written technical specifications issued by our technical team.

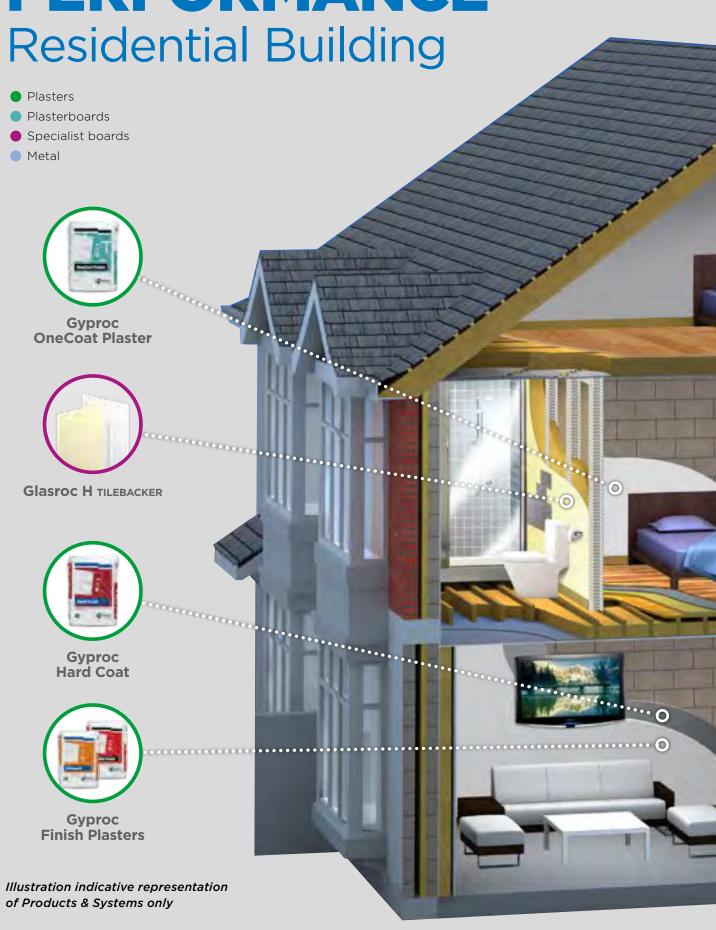


<sup>&</sup>lt;sup>1</sup> Proprietary systems and Gyproc systems refers to our drylining systems that are based on Gyproc Gypframe metal framing components. Timber framed walls and floors are not covered by our SpecSure Guarantee.





# HIGH PERFORMANCE



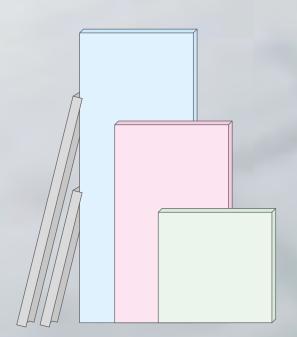




# Looking for a bespoke solution?

Did you know that we offer the creation of bespoke length **Gyproc plasterboard** and **Gypframe metal products**?

Whether you require a non-standard length for Gypframe metal or alternative edge profile, vapour check or other specification change for Gyproc plasterboards, we'll endeavour to provide you with the best possible solution, subject to manufacturing constraints.



# Benefits of bespoke products

By using Gyproc bespoke length products, significant **reductions in on-site cutting** means:



#### Talk to us about your project

You can discuss your project requirements for non-standard lengths of Gyproc plasterboard or Gypframe metal products with either your local Gyproc Area Sales Manager, or with our Technical Team on Free Phone ROI 1800 744480 / NI 0845 3990159.

#### **Terms and Conditions apply**

Please note that special Terms and Conditions apply for bespoke product orders regarding the placing of orders, lead times and delivery:

- Minimum order quantities apply.
- All bespoke product orders require a written irrevocable order.
- Lead time applies from when product availability is confirmed by Customer Service.
- Subject to manufacturing constraints.
- All bespoke products not delivered within 90 days of manufacture will be invoiced in full.



#### **Contact Us**

Contact your local Gyproc Area Sales Manager or our Technical Team on Free Phone:

**ROI** 1800 744480 **NI** 0845 3990159

#### **Plasterboards**

Any plasterboard product from our entire range is available as a bespoke order with the exception of the following: Plank, CoreBoard, Ceiling Products, Glasroc F MULTIBOARD, Glasroc F FIRECASE, Glasroc H TILEBACKER, Rigidur, Habito®, Glasroc X and Aquaroc.

Lead Time:	15 working days
Minimum Order:	1000 sheets

#### Metal

Lead times:	up to 10 days:	up to 15 days:
Dependent on component for	48 S 50 'C' Stud	60   50 'l' Stud
consistency	70 S 50 'C' Stud	60   70 'I' Stud
		70   70 'I' Stud
Minimum Length:	2400mm (excludes	MF5)

Maximum Length: 8000mm (dependent on component)

Minimum Order: 1000LM (e.g. 2500mm x 400 lengths)

For all other components, due to case by case variables, lead times will be established at time of order.

If your customers are planning a project which could benefit from reduced plasterboard/metal waste, labour costs and vehicle movements, we can provide assistance at each stage of the process, get in touch now.







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#### **Gyproc Bonding Coat**

A lightweight undercoat plaster for use over smooth or medium suction backgrounds.

- Easy to spread, rule and darby.
- Finer mix for improved workability and smoother consistency.
- Ompatible with all Gyproc Finish Plasters.

#### **Key Product Information**

EN 13279-1 Type B4/20/2
25kg
3m² @ 8mm; 3.7m² @ 10mm
16.1L per bag
3 months
8mm - Ceilings; 10mm - Walls
180-240 minutes



#### **Top Tip**

Gyproc Bonding Coat can be used on cast in-situ & pre-cast concrete when pre-treated with ThistleBond-it.



# **Gyproc Bonding Coat Short Set**

Gyproc Bonding Coat Short Set offers you all the benefits of Gyproc Bonding Coat but with a shorter set time of 1.5 hours making it ideal for smaller jobs.

- Easy to spread, rule and darby.
- Finer mix for improved workability and smoother consistency.
- Ompatible with all Gyproc Finish Plasters.
- Ideal for smaller jobs due to it's reduced set time of 1.5 hours.

#### **Key Product Information**

EN 13279-1 Type B4/20/2
25kg
3m² @ 8mm; 3.7m² @ 10mm
16.1L per bag
3 months
8mm - Ceilings; 10mm - Walls
90-120 minutes

<sup>\*</sup>For Product Declaration of Performance please contact our Technical Department



PERFORMANCE







**TECHNICAL** DATA SHEETS







For full Product Range

**Undercoat Plasters** 

#### **Gyproc Hard Coat**

A gypsum based undercoat plaster for use on most masonry backgrounds including bricks, medium density concrete blocks and aircrete blocks.

- High impact resistance.
- Can be skim finished in the same day.
- Improves airtightness and energy efficiency.

#### **Key Product Information**

EN Standards & Certification:	EN 13279-1 Type B4/20/2
Size:	25kg
Coverage:	3m² @ 11mm
Water Requirement:	15L per bag
Shelf Life:	4 months
Application thickness:	11mm
Setting time approx:	120-300 minutes



#### **Top Tip**

Gyproc Hard Coat applied @ 11mm on a Separating Party Wall finished with 2mm of Gyproc Finish Plaster can achieve and exceed the requirements under Building Regulations for Sound Insulation.



Case Study

#### **Building Owner**

Benedictine Order of Monks

#### Architect

**Thompson Architects** 

#### **Sub-Contractor**

L&M Keatings

#### **Gyproc Products Used**

Gyproc Hard Coat Gyproc Skimcoat Gyptone BIG Activ'Air® Boards Gyproc WallBoard



## Glenstal Abbey

#### **Project Background**

Glenstal Abbey is a boarding secondary school for approximately 300 boys. The new building is a 2,541m², three-storey classroom extension, with a total of 18 classrooms, 3 science laboratories and administrative offices. It was constructed using a reinforced concrete and steel frame, and was Ireland's first Activ'Air® school. Additionally, a general refurbishment was done to the existing school building, which is a protected structure.

#### The Challenge

The building was constructed on an extremely congested and severely sloped site. Prior to construction, there was extensive demolition and rerouting of existing live services, which had to be carried out without any interruption or interference with school activities. The works were carried out in a historically important environment which was a protected structure in a Special Area of Conservation management.

#### The Approach

Due to time constraints on the project, bespoke plasterboard and metal stud sections were supplied, helping to speed up the installation process. Gyptone BIG QUATTRO 41 acoustic ceiling plasterboards were installed in all of the classrooms. Gyproc Activ'Air® plasterboard was used as the outer layer for the partitions separating the classrooms which should improve indoor air quality for up to 50 years.

Gyproc Activ'Air® plasterboards and standard Gyproc WallBoards were used to line the metal stud frameworks, with ISOVER acoustic insulation in the cavity to offer 60 minutes fire resistance and  $50R_{\rm w}$ dB sound reduction between classrooms.

Get the full story at gyproc.ie



#### **Gyproc Skimcoat**

A versatile finish plaster for use on common backgrounds including gypsum undercoat plasters and plasterboard.

- Highest quality aesthetic finish.
- High impact & scratch resistance.
- Same quality and durability across all backgrounds.

#### **Key Product Information**

EN Standards & Certification:	EN 13279-1 Type B1/20/2
Size:	25kg
Coverage:	9.4m² @ 2mm over undercoats; 11.25m² @ 2mm over plasterboards
Water Requirement:	13L per bag
Shelf Life:	6 months
Application thickness:	2mm
Setting time approx:	120-180 minutes



#### **Top Tip**

GypWall partitions finished with 2mm of Gyproc Skimcoat adds additional sound insulation performance of up to 2dB.

# SKIMTHE SURFACE

ACHIEVE PERFECTION WITH OUR FINISH PLASTER

Cyprox

We know that the finishing touch is just as important as the foundations and nothing smoothly skims the surface like Gyproc finish plaster.

Our high impact and scratch resistant plasters maintain a high quality finish across a range of backgrounds making the difference between simply good and truly exceptional.

Talk to us about our finish plasters.

MAKING
THE
DIFFERENCE





PERFORMANCE



TECHNICAL DATA SHEETS







For full Product Range information see page 150

Finish Plasters

#### **Gyproc Carlite Finish**

A versatile finish plaster for use on common backgrounds including gypsum undercoat plasters and plasterboard.

- Highest quality aesthetic finish.
- High impact & scratch resistance.
- Same quality and durability across all backgrounds.

#### **Key Product Information**

EN Standards & Certification:	EN 13279-1 Type B1/20/2
Size:	25kg
Coverage:	9.4m² @ 2mm over undercoats; 11.25m² @ 2mm over plasterboards
Water Requirement:	13L per bag
Shelf Life:	6 months
Application thickness:	2mm
Setting time approx:	120-180 minutes



#### **Top Tip**

GypWall partitions finished with 2mm of Gyproc Carlite Finish adds additional sound insulation performance of up to 2dB.



# **Gyproc Carlite Ultra Finish**

All the benefits of Gyproc Carlite Finish with a reduced setting time of 2 hours.

- Highest quality aesthetic finish.
- High impact & scratch resistance.
- ☑ Ideal for small jobs with it's reduced setting time.

#### **Key Product Information**

EN Standards & Certification:	EN 13279-1 Type B1/20/2
Size:	25kg
Coverage:	9.4m² @ 2mm over undercoats; 11.25m² @ 2mm over plasterboards
Water Requirement:	13L per bag
Shelf Life:	6 months
Application thickness:	2mm
Setting time approx:	120 minutes

<sup>\*</sup>For Product Declaration of Performance please contact our Technical Department



#### **Top Tip**

GypWall partitions finished with 2mm of Gyproc Carlite Ultra Finish adds additional sound insulation performance of up to 2dB.



#### **Gyproc OneCoat Plaster**

A lightweight, one coat plaster providing a high quality, durable finish with a single application.

- Easier to spread and less physically demanding than other systems.
- Greater speed of use, reducing working time and improving performance on site.
- Improves the quality of indoor air by removing formaldehyde from the air.

#### **Key Product Information**

EN Standards & Certification:	EN 13279-1 Type B4/50/2
Size:	25kg
Coverage:	3m² @ 10mm; 2.3m² @ 13mm
Water Requirement:	18L per bag
Shelf Life:	6 months
Application thickness:	10mm - Non-performance Walls 13mm - Separating Party Walls
Setting time approx:	240-300 minutes



#### **Top Tip**

Gyproc OneCoat applied @ 13mm on a Separating Party Wall achieves and exceeds the requirements under the Building Regulations for Sound Insulation.

#### **NEW**

# ONE AND DONE.

Save time and effort with this high quality, lightweight, durable one coat plaster.









#### **Gyproc Airtite Quiet**

Specially formulated as a parge coat to reduce air permeability, to seal background surfaces to enhance sound insulation when drylining and to achieve high levels of airtightness in modern dwellings.

- Quick and easy to apply.
- Improves airtightness and energy efficiency.
- Enhances sound insulation.

#### **Key Product Information**

EN Standards & Certification:	EN 13279-1 Type B4/20/2
Size:	25kg
Coverage:	4.5m <sup>2</sup> @ 6mm
Water Requirement:	16L per bag
Shelf Life:	3 months
Application thickness:	6mm
Setting time approx:	180-240 minutes



#### **Top Tip**

Use as a parge coat to reduce the air permeability of concrete block backgrounds under the GypLyner system, to help meet airtightness regulations in the Irish Technical Guidance Document L.



#### **Fine Casting Plaster**

An unformulated hemihydrate plaster produced from naturally occurring high purity gypsum used for the production of decorative fibrous plasterwork and in general casting applications. It is off-white in colour.

- Typical set time and working properties suitable for production of fibrous plasterwork.
- Good reproduction of fine detail.
- Unformulated high purity plaster also suitable for use within proprietary formulations.

#### **Key Product Information**

EN Standards & Certification:	EN 13279-1 Type C1
Size:	25kg
Coverage:	-
Water Requirement:	17.5L per bag
Shelf Life:	3 months
Application thickness:	-
Setting time approx:	30 minutes



PERFORMANCE



TECHNICAL DATA SHEETS







For full Product Range information see page 150

Specialist Plasters

#### **Gyproc Magnetic Plaster**

An innovative plaster that attracts magnets to create interactive walls.

- Our innovative formula enables you to endlessly change what's on show - no fuss, no mess.
- Transform your walls! Can be used to transform both new and existing solid and Gyproc plasterboard lined walls.
- A minimum of 5mm will ensure a durable finish.

#### **Key Product Information**

EN Standards & Certification:	EN 13279-1 Type B2/20/2
Size:	25kg
Coverage:	5m² @ 3mm
Water Requirement:	8.5L per bag
Shelf Life:	7 months
Application thickness:	3-6mm
Setting time approx:	90 minutes



#### **Top Tip**

Perfect for children's bedrooms, living areas, kitchens and home offices where magnetic picture frames and other wall attachments are commonly used.

# ABOVE ALL, WEVE GOT YOU COVERED.

A FULL RANGE OF BEAUTIFUL CEILINGS WITH HIGH PERFORMANCE ACOUSTICS.



Our Ceilings range now offers you sound absorption solutions from Class D through to A.

Our Rigitone and Gyptone ceiling range offers an exciting mix of aesthetic design and excellent acoustic performance, whilst improving indoor air quality.







### How to choose your Gyproc Plaster

G Use Gyproc GypPrime for suction control where you	Undercoat Plasters		One Coat Plaster	
see this symbol  Use <b>ThistleBond-it</b> as a bonding agent where you see this symbol				
Background Surface	Gyproc Hard Coat	Gyproc Bonding Coat	Gyproc Bonding Coat Short Set	Gyproc OneCoat Plaster
Low density thermal blocks	G  To control suction where appropriate			
Common concrete blocks				
Medium density concrete blocks				
Dense concrete blocks	Not on smooth low suction blocks	On smooth low suction blocks	B On smooth low suction blocks	Not on smooth low suction blocks
Dry mature sand/cement Suitably scratched to provide key				
<b>Dry gypsum based undercoats</b> Suitably scratched to provide key				
Set but not fully dry gypsum based undercoats Suitably scratched to provide key				
Standard Gyproc Plasterboards and Glasroc F Boards (not 6mm)				
Moisture Resistant (MR) Gyproc Plasterboards and Glasroc F MULTIBOARD				
Rear (grey paper side) face of Gyproc Plasterboards e.g. WallBoard, etc.		B On MR boards	B On MR boards	
Flat, smooth in-situ and pre-cast concrete		В	В	В
Thickness applied - Walls	11mm	10mm	10mm	10-13mm
Thickness applied - Ceilings	N/A	8mm	8mm	N/A
Coverage per bag	3.0m² @ 11mm	3.0m² @ 10mm 3.7m² @ 8mm	3.0m² @ 10mm 3.7m² @ 8mm	3.0m² @ 10mm
Approx water requirement (per bag) <sup>1</sup>	15L	16L	16L	18L

<sup>1</sup> Adjust water ratio to achieve preferred mixed consistency



Finishing Plasters		
Gyproc Skimcoat	Gyproc Carlite Finish	Gyproc Carlite Ultra Finish
Dampen walls first to achieve appropriate suction	Dampen walls first to achieve appropriate suction	Dampen walls first to achieve appropriate suction
Dampen walls first to achieve appropriate suction	Dampen walls first to achieve appropriate suction	Dampen walls first to achieve appropriate suction
В	В	В
В	В	В
2mm	2mm	2mm
2mm	2mm	2mm
9.4m² (Undercoat) 11.25m² (Plasterboard)	9.4m² (Undercoat) 11.25m² (Plasterboard)	9.4m² (Undercoat) 11.25m² (Plasterboard)
13L	13L	13L

Specialis	t Plasters
Gyproc Airtite Quiet	Gyproc Magnetic Plaster
	Dampen walls first to achieve appropriate suction
	В
6mm	3-6mm
-	-
4.5m² @ 6mm	5.1m² @ 3mm
16L	8.5L



With purpose built facilities, dedicated resources in Kingscourt and Dublin, as well as NEW Online Training, Saint-Gobain Technical Academy offers a wide range of FREE training courses and webinars to upskill and

#### The mix of interactive training, live demo and theory courses include:

educate construction industry

- Drylining Systems (Ceilings) for Installers & Supervisors
- Drylining Systems (Partitions & Walls) for Installers & Supervisors
- Fire Performance in Buildings
- Installing compliant fire-resistant Gyproc partitions
- Acoustics in Buildings

professionals.

- Partitions Installer Course
- MF Suspended Ceilings Installer Course
- Gyproc Plaster Product Application
- Introduction to Skimming
- Tape & Jointing
- ROI Building Regulations & Compliance
- Understanding ShaftWall: System performances and detailing

...and much more

# Get the know-how with the Saint-Gobain Technical Academy















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How to choose your Gyproc Plasterboard	64



#### **Gyproc WallBoard**

General purpose plasterboard suitable for most applications and use with Gyproc partition, wall lining and ceiling systems where basic fire, structural and acoustic levels are required.

- ✓ Lightweight board at 8.3kg/m².
- Used in drylining masonry, timber frame and metal frame buildings (walls, partitions and ceilings).

#### **Key Product Information**

Ivory Face Paper Brown Reverse Side Paper

EN Standards & Certification:	EN 520 Type A
Board Thickness:	9.5mm; 12.5mm; 15mm
Board Width:	1200mm
Board Length:	2400-3000mm
Avg. board Weight:	7.3kg/m²; 8.3kg/m²; 10kg/m²
Edge Profiles:	TE; SE



#### Did you know...

A single layer of 12.5mm or 15mm Gyproc WallBoard offers a Medium Duty Rating as per BS 5234.



#### **Top Tip**

Also available in a DUPLEX version with a vapour control foil back where additional vapour control is required.



## Gyproc WallBoard Premium

The advanced features offer increased performance compared to standard plasterboard. WallBoard Premium is ideal for anyone upgrading their home or specific rooms / areas within their home, whether undertaking renovation work or a new build project.

- Enhanced impact resistance compared to standard plasterboard.
- Increased pull-out strength compared to standard plasterboard.
- Enhanced acoustic performance and overall strength compared to a standard plasterboard.

#### **Key Product Information**

Brown Face Paper Brown Reverse Side Paper

EN 520 Type D, I
12.5mm
1200mm
2400mm
10.5kg/m <sup>2</sup>
TE



#### **How to Finish**

Gyproc Finish Plasters.



#### **Top Tip**

Gyproc WallBoard Premium satisfies the minimum requirement for 10kg/m² commonly referenced for plasterboard linings in the examples included throughout the Building Regulations for Sound Insulation.



LASTERBOARDS



## Gyproc 4x2's

Easy-to-use round edge plasterboard.

- Easy-to-use, carry and install plasterboard.
- Enables easier fixing to timber joists.

#### **Key Product Information**

Ivory Face Paper Brown Reverse Side Paper

EN Standards & Certification:	EN 520 Type P
Board Thickness:	12.5mm
Board Width:	600mm
Board Length:	1219mm
Avg. board Weight:	8.3kg/m²
Edge Profiles:	RE



#### **How to Finish**

Direct Decoration or Gyproc Finish Plasters.



#### **Top Tip**

Ideal for use on knee walls.



## Gyproc 6x3's

Easy-to-use plasterboard typically selected for use on Ceilings.

Easy-to-use, carry and install plasterboard.

#### **Key Product Information**

Ivory Face Paper Brown Reverse Side Paper

EN Standards & Certification:	EN 520 Type P
Board Thickness:	9.5mm; 12.5mm
Board Width:	900mm
Board Length:	1800mm
Avg. board Weight:	7.3kg/m²; 8.3kg/m²
Edge Profiles:	TE



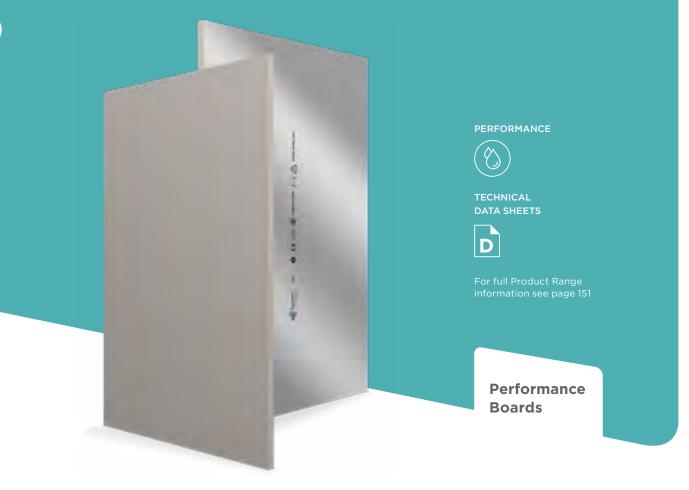
#### **How to Finish**

Direct Decoration or Gyproc Finish Plasters.



#### **Top Tip**

Ideal for use on timber joists for Ceilings.



# **Gyproc WallBoard DUPLEX**

Our standard WallBoard backed with a vapour control membrane.

- Foil backed boards are designed to be used where warm and cold elements of walls and ceilings interact and water vapour control and a plasterboard lining is required in one fixing application.
- ▼ WallBoard DUPLEX is only suitable for mechanical fixing.

#### **Key Product Information**

Ivory Face Paper Metallised Polyester Film Reverse

EN Standards & Certification:	EN 14190: 2014/EN 520 Type A
Board Thickness:	12.5mm
Board Width:	1200mm
Board Length:	2438mm
Avg. board Weight:	8.3kg/m²
Edge Profiles:	TE



#### **How to Finish**

Direct Decoration or Gyproc Finish Plasters.



#### **Top Tip**

Use in external wall and roof scenarios.

# GYPROC WALLBOARD PREMIUM





## **Gyproc FireLine**

A Gyproc plasterboard with glass fibre and additional additives to increase the contribution to fire resistance performance. With a pink paper liner for easy identification.

- The additional fire protection properties above standard plasterboard products enable the board to be used in partition, ceiling and steel encasement systems where more stringent fire performance is required.
- When combined with Gyproc systems, Gyproc FireLine can offer up to 180 minutes fire resistance.
- Also available in a DUPLEX version with a vapour control foil back where additional vapour control is required.

#### **Key Product Information**

Pink Face Paper Brown Reverse Side Paper

EN Standards & Certification:	EN 520 Type D, F
Board Thickness:	12.5mm; 15mm
Board Width:	1200mm
Board Length:	2400-3000mm
Avg. board Weight:	11.5kg/m²; 13.5kg/m²
Edge Profiles:	TE



#### Did you know...

A single layer of 15mm Gyproc FireLine offers a Heavy Duty Rating as per BS 5234.



#### **Top Tip**

Suitable for use in domestic separating walls, corridors, garages and steel encasements where more stringent fire performance is required.



## **Gyproc FireLine MR**

Our Gyproc FireLine plasterboard with water repellent additives in the core.

The added moisture resistance performance enables the board to be used in circumstances where both additional fire and moisture performance are required.

#### **Key Product Information**

Pink Face Paper Pink Reverse Side Paper

EN Standards & Certification:	EN 520 Type D, F, H1
Board Thickness:	12.5mm; 15mm
Board Width:	1200mm
Board Length:	2400mm
Avg. board Weight:	12kg/m²; 13.5kg/m²
Edge Profiles:	TE



Suitable for use in Integral garages and sheltered areas of soffit and steel encasements.





## Google Docks

#### **Building Owner** Google

#### **Architect** Henry J Lyons

## Sub-Contractor Walls to Workstations

#### **Gyproc Products Used**

Gyproc FireLine
Glasroc F FIRECASE
CasoLine MF Ceiling System
ShaftWall System
Gyproc SoundBloc
Gyproc WallBoard
Rigitone Activ'Air® Boards

#### **Project Background**

The Montevetro Tower Building is 67 metres high and, under Google's instruction, required the construction of 'pod' type office units which, in essence, are based on lightweight partitioning systems with either a glazed or open front elevation. The original design for the 'pods' was based on a timber frame structure as there were specific acoustic requirements in terms of sound reduction.

#### The Challenge

Severe noise limits and limitations in terms of building access were imposed on the site as part of the project contract.

#### The Approach

Sound insulation performance was achieved through the use of our lightweight framing systems. Creating the framing systems involved installing structural box section steel posts from which could span Horizontal ShaftWall systems incorporating Gyproc FireLine plasterboards. This was the only horizontal system available which had specific tested acoustic performance that could meet the required performance criteria to form the 'lids' of the pods. Our framing systems, in addition to having superior acoustic advantages, were also more flexible in terms of usage, and had an advantage in both time and labour savings.

Gyproc partitions incorporating two layers of Gyproc WallBoard to each side of a 70mm Gypframe stud were fixed to the underside of the supporting steel box section system to form the side and rear walls to the 'pod'. The use of the Horizontal ShaftWall spanning between the structural box section enabled the suspension of a Gypframe CasoLine MF Ceiling system with Rigitone ceiling boards for superior acoustic performance within the pods. The design of the pods, and the telephone booths, ensured that the required sound reduction performance was achieved with Gyproc plasterboards and Rigitone boards.

Get the full story at  $\underline{\text{gyproc.ie}}$ 







## **Gyproc SoundBloc**

A Gyproc plasterboard with a specially formulated denser core designed for use in Gyproc wall and partition systems where greater levels of sound insulation are required.

- The higher density core of this board enables the wall, partition and ceiling systems to provide greater sound insulation performance levels over standard products by reducing the transmission of sound between rooms.
- Additional sound insulation performance can be achieved with the application of Gyproc Finish Plasters.



#### Did you know...

A single layer of 15mm Gyproc SoundBloc on a minimum Gypframe 70mm stud offers a Heavy Duty Rating as per BS 5234.

#### **Key Product Information**

Blue Face Paper Brown Reverse Side Paper

EN Standards & Certification:	EN 520 Type D
Board Thickness:	12.5mm; 15mm
Board Width:	1200mm
Board Length:	2400-3000mm
Avg. board Weight:	11.2kg/m²; 13.4kg/m²
Edge Profiles:	TE



#### **Top Tip**

Use in our GypWall QUIET twin framed partition which is ideal for use in apartments, hotels, hospitals and schools where a high level of acoustic performance is required to either meet or exceed Building Regulations.



## **Gyproc SoundBloc MR**

A Gyproc plasterboard with a dual performance higher density noise insulating and water repellent core with special lining paper.

The higher density core of this board with the added moisture resistance performance enables the wall and partition systems to provide greater sound insulation and moisture performance levels over standard products.

#### **Key Product Information**

Blue Face Paper Green Reverse Side Paper

EN 520 Type D, H1
12.5mm; 15mm
1200mm
2400mm
11.9kg/m²;13.5kg/m²
TE









## **Gyproc Moisture Resistant**

An enhanced plasterboard with water repellent additives in the core and a special paper liner.

- Recommended for use in intermittent moisture applications where additional performance is required such as in kitchen and bathroom walls and ceiling installations.
- Also suitable for use in external soffits that are in sheltered positions.

#### **Key Product Information**

Green Face Paper Green Reverse Side Paper

EN Standards & Certification:	EN 520 Type H1
Board Thickness:	12.5mm; 15mm
Board Width:	1200mm
Board Length:	2400-3000mm
Avg. board Weight:	11.3kg/m²; 12.7kg/m²
Edge Profiles:	TE



#### **How to Finish**

Gyproc Finish Plasters (pretreated with ThistleBond-it).



#### **Top Tip**

Can also be used as a base for ceramic tiling in areas of intermittent high humidity.



## **Gyproc DuraLine**

A stronger, more impact resistance Gyproc plasterboard with a denser core with enhanced fire characteristics offering additional fire and sound insulation.

- Designed to provide enhanced sound, fire and impact resistance in the GypWall ROBUST partition system.
- The GypWall ROBUST system provides a Severe Duty rating in a single board system application.



#### Did you know...

A single layer of 15mm Gyproc DuraLine offers a Severe Duty Rating as per BS 5234.

#### **Key Product Information**

Ivory Face Paper Brown Reverse Side Paper

EN Standards & Certification:	EN 520 Type D, F, I , R
Board Thickness:	15mm
Board Width:	1200mm
Board Length:	2400-3000mm
Avg. board Weight:	13.8kg/m²
Edge Profiles:	TE



#### Top Tip

Conventionally used in schools, hospitals and in heavy duty areas than can be prone to impact damage.



## **Gyproc Plank**

A 19mm thick plasterboard which uses increased thickness for improved sound insulation.

Designed for use in a number of Gyproc Systems including GypFloor SILENT, GypWall AUDIO and GypWall QUIET.

#### **Key Product Information**

Brown Face Paper Brown Reverse Side Paper

EN Standards & Certification:	EN 520 Type P
Board Thickness:	19mm
Board Width:	600mm
Board Length:	2400mm
Avg. board Weight:	16.3kg/m²
Edge Profiles:	SE



#### **Top Tip**

Typically used in schools, hospitals, cinemas and in old and new-build homes for enhanced sound insulation performance of internal floors.



## **Gyproc CoreBoard**

A 19mm thick plasterboard with both enhanced fire and moisture resistant qualities.

This is used as the main plasterboard in the Gyproc ShaftWall system to provide fire protection with temporary moisture protection during construction.

#### **Key Product Information**

Green Face Paper Green Reverse Side Paper

EN Standards & Certification:	EN 520 Type D, F, H1
Board Thickness:	19mm
Board Width:	598mm
Board Length:	3000mm
Avg. board Weight:	16.6kg/m²
Edge Profiles:	SE



#### **Top Tip**

Allows construction of a fire-rated partition, Gyproc ShaftWall, where access is limited to one side only.





# Terminal 2, Dublin Airport

#### **Building Owner**

**Dublin Airport** 

#### **Architect**

Pascall+Watson Architects

#### **Main Contractor**

PJ Hegartys

#### **Sub-Contractor**

Oakleaf Contracts

#### **Gyproc Products Used**

Gyproc DuraLine
ShaftWall System
CasoLine MF Ceiling System
Gyproc FireLine
Glasroc F FIRECASE







#### **Project Background**

Construction began on the new 100,000m<sup>2</sup> Terminal 2 at Dublin Airport in January 2008 and the building was officially opened in November 2010. The design brief was to construct a state-of-the-art new terminal as the existing terminal was deemed to be incapable of dealing with the increase in passenger numbers and had severe congestion issues.

Terminal 2 is a 75,000m² terminal and pier of 25,000m² (Pier E) which provides 19 air bridges for aircraft and is capable of handling 15 million passengers annually, thereby allowing the airport to handle 35 million passengers a year. The project was designed by Pascall+Watson Architects and the total cost of the project was €600 million. This innovative project was designed fundamentally to improve passenger experience.

#### The Challenge

Due to the scale and size of the project, there were 22 different types of partitions with differing acoustic, fire and thermal resistance performance criteria. A combined total of 530,000m² of Gyproc plasterboard was used in the installation of partitions, ceilings and steel encasements, making it at the time of construction, the largest project ever undertaken in Ireland. There were severe challenges in terms of the number of service ducts and also the requirement to provide high levels of fire resistance and protection to the structure and protection to the Terminal inhabitants.

#### The Approach

High levels of on-site technical support were provided by Gyproc and there was also a large amount of bespoke detailing required to ensure that the relevant project performance criteria in terms of acoustics and fire were met. Close co-ordination between the Gyproc Technical Specification Team and the project stakeholders ensured that the various ceiling, partition, and lining systems were installed to a very high standard both in terms of workmanship and quality of the aesthetics. Many of the Gypframe CasoLine MF Ceiling installations were required to provide up to two hours of fire resistance using Glasroc F FIRECASE boards. There were also many detailed and decorative bulk-heads incorporating lighting features throughout the Terminal building.

Gyproc ShaftWall was used specifically in the service risers and elevator shafts to provide the required fire resistance where full access was restricted. The primary steel sections were suitably fire protected encased in either Gyproc FireLine or Glasroc F FIRECASE. The necessity to provide optimum levels of security required bespoke detailing. Steel security mesh was incorporated in the partition buildups in areas separating the air-side from land-side.

Get the full story at gyproc.ie

# Specialist Boards







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## **Gyproc Habito**®

Gyproc Habito® plasterboard features an engineered core which provides enhanced levels of strength, durability and fixing capability.

- Gyproc Habito® is the star of our GypWall SUPERIOR System, extra strong, extra durable, sound resistant system that you can direct fix to.
- Provides more strength than standard plasterboard, with a 5mm woodscrew offering up to 15kg pull out force without the need for specialist fixings or grounds.
- It's additional durability means walls are more resistant to damage and stay looking smarter for longer. This can result in a reduction of regular maintenance, saving ongoing operational costs.
- Use Gyproc Habito® Winged Screws for fixing the board to both Gypframe and timber framed substrates.

#### **Key Product Information**

Grey Branded Face Paper Brown Reverse Side Paper

EN Standards & Certification:	EN 520 Types D, F, I, H3, R
Board Thickness:	12.5mm
Board Width:	1200mm
Board Length:	2400-3000mm
Avg. board Weight:	12kg/m²
Edge Profiles:	TE



#### Did you know...

A single layer of 12.5mm Gyproc Habito® offers a Severe Duty Rating as per BS 5234.



#### **Top Tip**

Due to it's fixing capability,
Gyproc Habito® allows for
interiors that can be redesigned
time and time again making
it an ideal solution for
applications where there is a
need to regularly update such
as in retail environments.

# GYPROC HABITO®

The Revolutionary Plasterboard

Hang 15kg from one 5mm Woodscrew no need for specialist fixings!



MAKING THE DIFFERENCE







Case Study

#### **Building Owner**

Privately Owned

#### **Architect**

**Kiosk Architects** 

#### **Main Contractor**

**Rose Construction** 

#### **Gyproc Products Used**

Gyproc Habito® Gyproc SoundBloc Gypframe 'C' Studs

## Ballycotton House

#### **Project Background**

After learning about the unique features of Gyproc Habito®, a super strength plasterboard that is five times stronger than standard plasterboards, architects, Kiosk Architects, who specialise in large-scale, high-end, one-off houses, knew that they could add value to their clients split level house located in Ballycotton, Co. Cork.

#### The Challenge

The client designed the house with every utility being controlled by a keypad system in each room and was also keen to have LED lighting situated in ceiling recesses and lighting troughs within the walls. He also has a modest art collection, some of which are very large and Gyproc Habito® plasterboard facilitated the fixing of the electronic, lighting and art installations due to its load-bearing capacity. It also gave the homeowners the option to move or install further pieces at a later stage without needing to worry about timber grounds. The homeowners were also insistent on high levels of sound reduction between rooms and here again, Gyproc Habito® plasterboard met their requirements.

#### The Approach

Gyproc Habito® and Gyproc SoundBloc plasterboards were combined in the partition systems to give optimum sound reduction between the various living spaces. The use of Gyproc Habito® plasterboard as the face lining in the partitions and some areas of the ceiling also facilitated the fixing of the various lighting systems. The use of Gyproc Habito® in the gym area of the home provided a robust solution in the event of any potential damage to the partitions. Gyproc Habito® plasterboard also facilitated the numerous flat screen TV's which are in practically every room in the house. The homeowner appreciated and valued the innovative technology of Gyproc Habito® plasterboard and was keen to use the product in this very innovative and technological home.

Get the full story at gyproc.ie



## Glasroc F FIRECASE

A high performance glass reinforced gypsum board, used predominantly as part of the FireCase frameless structural steel encasement system giving up to 120 minutes fire protection.

- The high impact and moisture tolerance properties of Glasroc F make it suitable for installation in semi-exposed areas before the building envelope is complete, saving cost and time on major projects.
- Non-combustible Glasroc F boards, developed using paperfree glass fibre technology, provide the basis for a range of steel encasement and specialist lining systems. These offer quick and simple installation and measurable performance for maximum protection and safety.
- Use Glasroc F FIRECASE Screws when fixing Glasroc F FIRECASE plasterboards together in the FireCase frameless encasement system.

#### **Key Product Information**

White Face White Reverse Side

	Se Side
EN Standards & Certification:	EN 15283-1 Types GM-F & H1 BBA (No 93/2935)
Board Thickness:	15mm; 20mm; 25mm; 30mm
Board Width:	1200mm
Board Length:	2000-2400mm
Avg. board Weight:	13.6kg/m²; 18kg/m²; 22.7kg/m²; 26.9kg/m²
Edge Profiles:	SE



#### **Top Tip**

Use in the GypLyner ENCASE system to achieve up to 180 minutes fire protection to structural steel elements.



## Glasroc F MULTIBOARD

A highly versatile, non-combustible, glass-reinforced Gyproc board combining excellent fire protection properties with a high degree of impact and moisture resistance.

- Suitable for constructing all forms of partitions and ceilings including curved applications, giving high levels of fire and impact protection.
- Also offers increased levels of moisture performance which allows it to be used in semi-exposed situations such as eaves, canopies and carport under linings.
- Non-combustible Glasroc F boards, developed using paperfree glass fibre technology, provide the basis for a range of steel encasement and specialist lining systems. These offer quick and simple installation and measurable performance for maximum protection and safety.



#### Did you know...

A single layer of 12.5mm Glasroc F MULTIBOARD offers a Severe Duty Rating as per BS 5234.

#### **Key Product Information**

White Face White Reverse Side

EN Standards & Certification: EN 1528

EN Standards & Certification:	EN 15283-1 Types GM-F (6mm Types GM-F & H1)
Board Thickness:	6mm; 12.5mm
Board Width:	1200mm
Board Length:	2400mm
Avg. board Weight:	6kg/m²; 10.7kg/m²
Edge Profiles:	SE



#### Top Tip

6mm Glasroc F MULTIBOARD is ideal for creating curved wall finishes as it can be curved to a minimum radius of 600mm.





### Glasroc X

A high performance, gypsum based sheathing board for improved strength, fire and weather resistance making it suitable for external applications.

- Designed to provide temporary weather protection for a number of external Structural Frame Steel (SFS) constructions where the façade / cladding system is fixed through into the SFS stud.
- Provides up to 6 months weather protection as certified by the BBA (British Board of Agrément).
- Glasroc X is a reliable lightweight alternative to cement particle boards and is quick to install, without the need for specialist cutting or dust extraction equipment, and with less mess on site.
- Use Glasroc X Screws when fixing Glasroc X plasterboard to Structural Frame Systems up to and including 3.2mm gauge steel.

#### **Key Product Information**

Branded Face White Reverse Side

EN Standards & Certification:	EN15283-1 Types GM-F & H1		
Board Thickness:	12.5mm		
Board Width:	1200mm		
Board Length:	2400mm		
Avg. board Weight:	10.8kg/m <sup>2</sup>		
Edge Profiles:	SE		



#### **How to Finish**

Internal use only - Gyproc Finish Plasters once pretreated with ThistleBond-it.



#### **Top Tip**

It is the only gypsum based sheathing board with full BBA certification verifying its weather protection performance in its own right, rather than as part of a system. This means that you can be confident that the board will withstand all typical weather conditions in Ireland prior to the completion of the external façade.



## Glasroc H TILEBACKER

A plasterboard with further improved water resistance suitable as a tile backing board in areas subject to high levels of moisture.

- Provides outstanding performance as a tile backing board and in environments where there is frequent exposure to water and moisture, such as kitchens, bathrooms, shower cubicles and wet rooms.
- The yellow, pre-primed acrylic surface resists water, protecting the background and system, whilst providing an optimum surface key for direct tiling or decoration.



#### Did you know...

Gypframe Studs can remain at 600mm centres when Glasroc H TILEBACKER is used as a substrate for ceramic tiles.

#### **Key Product Information**

Yellow Face White Reverse Side

EN Standards & Certification:	EN 15283-1 Types GM-H1
Board Thickness:	12.5mm
Board Width:	1200mm
Board Length:	2400mm
Avg. board Weight:	9.2kg/m <sup>2</sup>
Edge Profiles:	SE



#### Top Tip

If required, Glasroc H TILEBACKER can be finished using Gyproc Finish Plasters once the surface of the board has been pretreated with ThistleBond-it.



## **Gyproc Rigidur**

A gypsum fibreboard which combines gypsum, cellulose fibres from recycled paper and water to form a dense sheet material that has superior rigidity, durability and mechanical strength.

- A high performance board used in closed panel construction, off-site manufacture and high traffic areas where robust characteristics and/or fixing strength are required.
- Can provide racking strength to framing when used in OSM applications.



#### Did you know...

A single layer of 12.5mm or 15mm Gyproc Rigidur offers a Severe Duty Rating as per BS 5234.

#### **Key Product Information**

Beige Face Beige Reverse Side

EN Standards & Certification:	EN 15283-2 Types GF
Board Thickness:	12.5mm; 15mm
Board Width:	1200mm
Board Length:	2400mm
Avg. board Weight:	16.5kg/m²; 19.8kg/m²
Edge Profiles:	TE



#### Top Tip

Used as the outer board component in GypWall EXTREME, offering a Gyproc system with increased rigidity and durability.



## **Gyproc Aquaroc**

A high performance, cement-based lining board ideal for moisture resistance in internal applications.

- Aquaroc was developed by Saint-Gobain using the latest manufacturing technology, that produces a high performance cement board but at a lighter weight than most other cement boards on the market today.
- Unique in combining the preferred handling characteristics of standard drylining boards with extra strength and resilience, and with exceptional tolerance to moisture.



#### **How to Finish**

Where required up to a 3mm application of ProMix HYDRO prior to final decoration.

#### **Key Product Information**

Grey Face Grey Reverse Side

EN Standards & Certification:	EN 12467 Type A2
Board Thickness:	12.5mm
Board Width:	1200mm
Board Length:	2400mm
Avg. board Weight:	13kg/m²
Edge Profiles:	SE



#### **Top Tip**

Ideal for use in swimming pools, wet rooms and shower areas in residential and commercial buildings.



## How to choose your Gyproc Plasterboard

Gyproc plasterboards are the ultimate drylining solution for today's buildings, providing high levels of fire, acoustic, thermal, moisture, impact resistance and fixing capability to create modern internal environments that offer comfort and safety for occupants.

	Standard boards		
	Gyproc WallBoard	Gyproc WallBoard Premium	
Performance	<del>\$</del>		
Thickness (mm)	9.5, 12.5, 15	12.5	
Width (mm)	1200	1200	
Length (mm)	2400-3000	2400	
Average board weight (kg/m²)	7.6, 8.5, 10.5	11	
Edge Profile	SE TE	TE	
Standards & Certification	BS EN 520 - Type A	BS EN 520 - Type D, I	
Finishing	Gyproc Skimcoat Gyproc Carlite Finish Gyproc Carlite Ultra Finish	Gyproc Skimcoat Gyproc Carlite Finish Gyproc Carlite Ultra Finish	
Variants	Gyproc WallBoard DUPLEX	-	

Performance boards					
Gyproc FireLine	Gyproc SoundBloc	Gyproc Moisture Resistant	Gyproc DuraLine	Gyproc Plank	Gyproc CoreBoard
•		<b>(</b> )	••••		<b>00</b>
12.5, 15	12.5, 15	12.5, 15	15	19	19
1200	1200	1200	1200	600	598
2400-3000	2400-3000	2400-3000	2400-3000	2400	3000
12, 14	11.4, 14	12, 13.6	14.9	16.6	17
TE	TE	TE	TE	SE	SE
BS EN 520 - Type D, F	BS EN 520 - Type D	BS EN 520 - Type H1	BS EN 520 - Type D, F, I, R	BS EN 520 - Type P	BS EN 520 - Type D, F, H1
Gyproc Skimcoat Gyproc Carlite Finish Gyproc Carlite Ultra Finish	Gyproc Skimcoat Gyproc Carlite Finish Gyproc Carlite Ultra Finish	Gyproc Skimcoat Gyproc Carlite Finish Gyproc Carlite Ultra Finish (Pre-treated with ThistleBond-it)	Gyproc Skimcoat Gyproc Carlite Finish Gyproc Carlite Ultra Finish	Gyproc Skimcoat Gyproc Carlite Finish Gyproc Carlite Ultra Finish	Not Recommended
Gyproc FireLine MR Gyproc FireLine DUPLEX	Gyproc SoundBloc MR Gyproc SoundBloc DUPLEX	-	-	-	-



#### **Performance Key**



Sound Insulation



Moisture Resistance



Fire Protection

## Edge Profile

Robustness Guarantee



Impact Resistance

TE Tapered edge board

SE Square edge board

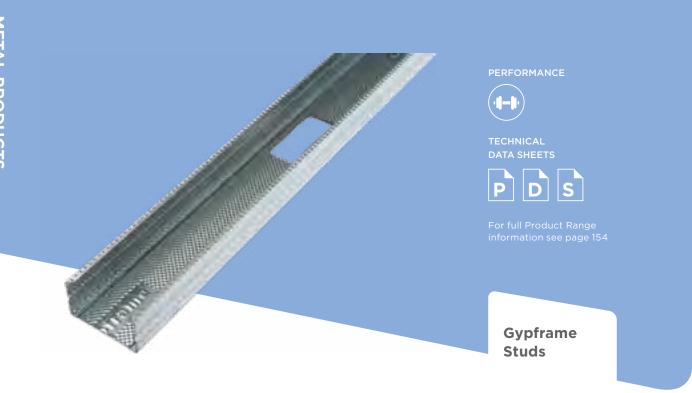
Specialist boards						
Gyproc Habito®	Glasroc F FIRECASE	Glasroc F MULTIBOARD	Glasroc X Sheathing Board	Glasroc H TILEBACKER	Gyproc Rigidur	Gyproc Aquaroc
	<b>G G</b>	<b>-</b>	<b>+</b>	<b>(</b> )		<b>+</b>
12.5	15, 20, 25, 30	6, 12.5	12.5	12.5	12.5, 15	12.5
1200	1200	1200	1200	1200	1200	1200
2400-3000	2000-2400	2400	2400	2400	2400	2400
12	13.6, 18, 22.7, 26.9	6, 10.7	10.8	9.2	16.5, 19.8	13
TE	SE	SE	SE	SE	TE	SE
BS EN 520 - Type D, F, I, H3, R	EN 15283-1, Types GM-F and H1 BBA (No 93/2935)	EN 15283-1 and Types GM-F (6mm GM-F and H1)	EN 15283-1 and Types GM-F & H1	EN 15283-1 and Types GM-H1	EN 15283-2 and Types GF	EN 12467 and Type A2
Gyproc Skimcoat Gyproc Carlite Finish Gyproc Carlite Ultra Finish	Gyproc Skimcoat Gyproc Carlite Finish Gyproc Carlite Ultra Finish	Gyproc Skimcoat 6mm board only, face of board Pretreat with ThistleBond-it, then plaster as above	Internal use – (Pretreat with ThistleBond-it) Gyproc Skimcoat Gyproc Carlite Finish Gyproc Carlite Ultra Finish	Face of board (Pretreat with ThistleBond-it) Gyproc Skimcoat Gyproc Carlite Finish Gyproc Carlite Ultra Finish	Gyproc Skimcoat Gyproc Carlite Finish Gyproc Carlite Ultra Finish (Pre-treated with Gyproc GypPrime)	Where required up to a 3mm application of Promix HYDRO prior to final decoration
-	-	-	-	-	-	-







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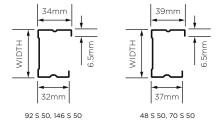


### 'C' Studs

'C' Studs are the primary component used as vertical supports in GypWall metal stud partitions. Available in a range of widths, lengths and gauges, depending on requirements for strength, height, fire resistance, impact resistance and sound insulation.

- ▼ The patented UltraSteel® process gives the components greater strength at a lighter gauge making fixing easier and improving screw retention and pull-out by up to 20%.
- Gypframe Profiles are up to 50% lighter than equivalent timber systems and 70% lighter than blockwork giving a high strength to weight ratio for guaranteed performance and long life.
- Structural apertures are spaced along the spine of the Gypframe 'C' Stud, providing easy routing of services through a partition.

#### **Product Dimensions**





#### **Top Tip**

Extend the length of a Gypframe 'C' Stud by splicing studs together. Studs must overlap by a minimum of 600mm on each stud with 3 screws stitched along each side.



#### **Key Product Information**

EN Standards & Certification: EN 14195

	Length (mm)	Metal Gauge (mm)	Width (mm)
48 S 50 Use in basic GypWall partitions and GypWall QUIET.	2400-3600	0.50	48
70 S 50 Used in widest range of Gyproc partition systems including GypWall SUPERIOR and GypWall ROBUST.	2400-4200	0.50	70
92 S 50 Use in our Gyproc Systems where additional height and/or performance are required.	3000-4200	0.50	92
146 S 50 Use in our Gyproc Systems to achieve maximum permissible heights.	3600-6000	0.50	146

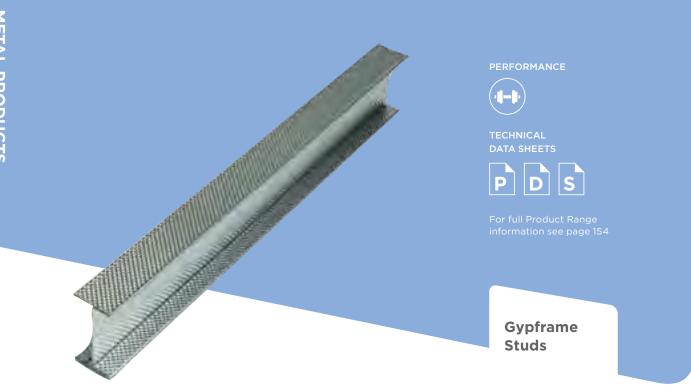
#### **Gyproc GypWall Maximum Heights with Gypframe 'C' Studs**

Direct boarding to BS 476 only.

Centres	Boarding each side	48 S 50 Max Height (mm)	70 S 50 Max Height (mm)	92 S 50 Max Height (mm)	146 S 50 Max Height (mm)
600mm	1 x 12.5mm	2500	3600	4500	6200
	1 x 15mm	2800	3800	4700	6500
	2 x 12.5mm	3400	4600	5700	7600
	2 x 15mm	3700	4900	5900	7900

All maximum heights relate to systems in the cold state height for given fire resistances under BS 476 only. Where fire resistances are required to EN fire test standards please refer to the Gyproc White Book.

Use of 'C' Studs at reduced centres or substitution for Gypframe AcouStuds or 'I' Studs can be used to increase GypWall partition heights, please contact the Gyproc Technical Department for more information.

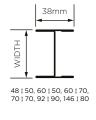


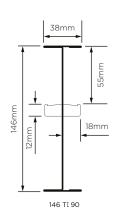
## 'I' Studs

'I' Studs are the strongest studs available in the Gypframe range. They allow for increased partition height, without increasing partition width and provide ultimate impact resistance.

- Commonly used in ShaftWall, GypLyner IWL and GypWall QUIET IWL.
- Service apertures are also spaced along the spine of the Gypframe 'I' Stud, providing easy routing of services through a partition.

#### **Product Dimensions**







#### **Top Tip**

To extend the length of a Gypframe 'I' stud, sleeve with a minimum 600mm length of corresponding Gypframe Floor & Ceiling Channel, overlapped a minimum 300mm over each section of 'I' stud, with 4 screws stitched along each side.



#### **Key Product Information**

EN Standards & Certification: EN 14195

	Length (mm)	Metal Gauge (mm)	Width (mm)
48 I 50  Mainly used in GypWall QUIET IWL and GypLyner IWL systems.  Can also be used to achieve extended heights of GypWall.	2700-3000	0.50	48
60 I 50  Mainly used in GypWall QUIET IWL and GypLyner IWL systems.  Can also be used to achieve extended heights of GypWall.	2700-3600	0.50	60
60 I 70 Mainly used in ShaftWall and GypLyner IWL. Can also be used to achieve extended heights of GypWall.	3600	0.70	60
70   70 Mainly used in ShaftWall, GypWall ROBUST and GypLyner IWL.	3600-4200	0.70	70
92   90 Commonly used in ShaftWall, GypLyner IWL and GypWall QUIET IWL.	3600-6000	0.90	92
146   80	6000	0.80	146
146 TI 90 Tabbed 'I' Stud Use in Gyproc ShaftWall.	5000-6000	0.90	146

#### **Gyproc ShaftWall Maximum Heights with Gypframe 'I' Studs**

Direct boarding to BS 476 only.

Centres	Boarding each side	60mm Max Height (mm)	70mm Max Height (mm)	92mm Max Height (mm)	146mm Max Height (mm)
600mm	1 x 15mm	4200	4200	6000	7700
	2 x 12.5mm	4400	4400	6400	7900
	2 x 15mm	4500	4500	6700	7900

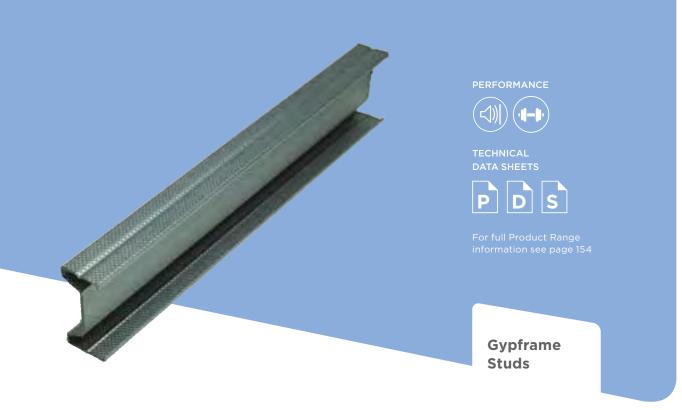
#### Gyproc GypLyner IWL Maximum Heights with Gypframe 'I' Studs

Direct boarding to BS 476 only.

Centres	Boarding each side	48 I 50 Max Height (mm)	60 I 50 Max Height (mm)	60 I 70 Max Height (mm)	70 I 70 Max Height (mm)	92 I 90 Max Height (mm)	146   80 Max Height (mm)
600mm	1 x 12.5mm	2400	2400	3000	3600	5100	6900
	1 x 15mm	2400	2700	3300	3900	5400	7200
	2 x 12.5mm	2700	3000	3600	4200	5700	7200
	2 x 15mm	2800	3300	3900	4300	5800	7500

All maximum heights relate to systems in the cold state height for given fire resistances under BS 476 only. Where fire resistances are required to EN fire test standards please refer to the Gyproc White Book.



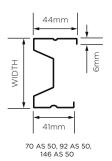


### **AcouStuds**

AcouStuds are unique shaped studs used for increased acoustic performance in wall framing. They can be used to upgrade the acoustic performance of 70mm, 92mm and 146mm wall systems without using glasswool insulation.

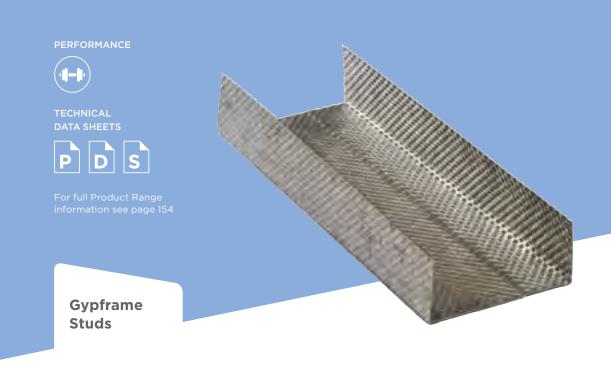
- The use of Gypframe AcouStuds can be used to increase GypWall partition heights, please <u>contact the Gyproc</u> <u>Technical Department</u>.
- The patented profile shape of the AcouStud absorbs sound as it passes through the wall.
- Gypframe AcouStuds have wider flange widths than Gypframe 'C' Studs providing increased board fixing area and strength.

#### **Product Dimensions**



EN Standards & Certification: EN 14195	Length (mm)	Metal Gauge (mm)	Width (mm)
70 AS 50 Use in our basic GypWall partitions for additional acoustic performance. Also ideal for use in GypWall ROBUST, GypWall CURVE and GypWall EXTREME.	3600	0.50	70
92 AS 50 Use in our basic GypWall partitions for additional acoustic performance. Also ideal for use in GypWall ROBUST.	3600	0.50	92
146 AS 50 Use in our basic GypWall partitions for additional acoustic performance. Also ideal for use in GypWall curve and GypWall extreme.	3600	0.50	146



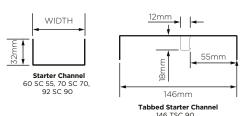


## **Starter Channels**

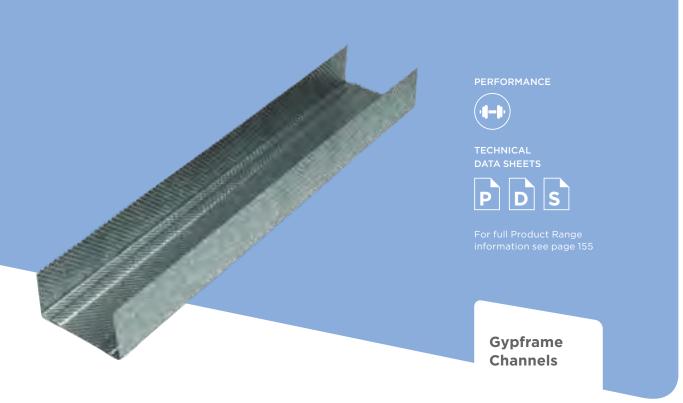
A vertical stud used at abutments and openings of ShaftWall systems to receive fixing of board.

- Part of the ShaftWall Specialist Partition.
- Used at junctions and abutments to avoid voids in CoreBoard which could lead to fire integrity failure.

#### **Product Dimensions**



EN Standards & Certification: EN 14195	Length (mm)	Metal Gauge (mm)	Width (mm)
60 SC 55 Use with 60mm 'I' Stud.	3600	0.55	60
70 SC 70 Use with 70mm 'l' Stud.	3600	0.70	70
92 SC 90 Use with 90mm 'I' Stud.	5000-6000	0.90	92
146 TSC 90 Tabbed Starter Channel A vertical stud used at abutments and openings to receive fixing of board.	5000	0.90	146

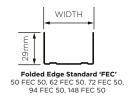


# Standard Floor & Ceiling Channels

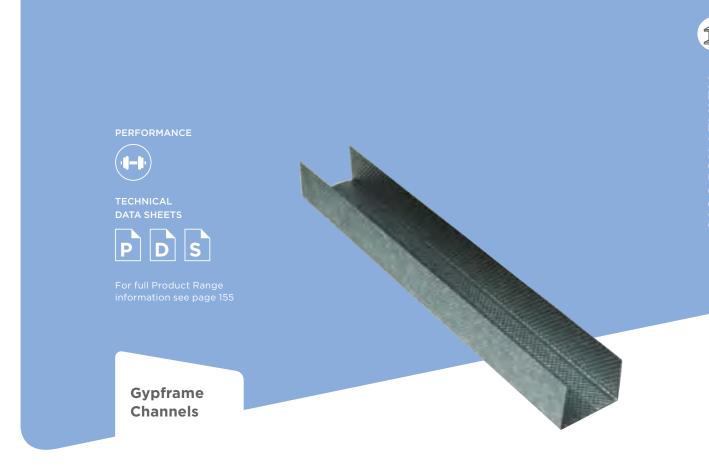
Standard Floor and Ceiling Channels are used for engaging Gypframe studs at floor and soffit junctions.

- Standard Folded Edge Channels (FEC) are the most commonly used where there is no requirement for a deflection head.
- Suitable for partitions up to a maximum height of 4200mm.

#### **Product Dimensions**



EN Standards & Certification: EN 14195	Length (mm)	Metal Gauge (mm)	Width (mm)
50 FEC 50 Use with 48mm Gypframe 'C' and 'I' Studs.	3600	0.50	50
62 FEC 50 Use with 60 I 50 'I' Stud.	3600	0.50	62
72 FEC 50 Use with 70mm Gypframe 'C' Studs, 'l' Studs and AcouStuds.	3600	0.50	72
94 FEC 50 Use with 92mm Gypframe 'C' Studs, 'I' Studs and AcouStuds.	3600	0.50	94
148 FEC 50 Use with 146mm Gypframe 'C' Studs, 'I' Studs and AcouStuds.	3600	0.50	148

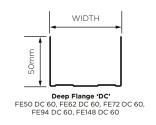


# Deep Flange Floor & Ceiling Channels

Floor and Ceiling Channels with deep flanges for retaining the Gypframe studs at floor and ceiling junctions for partitions 4200mm to 8000mm high.

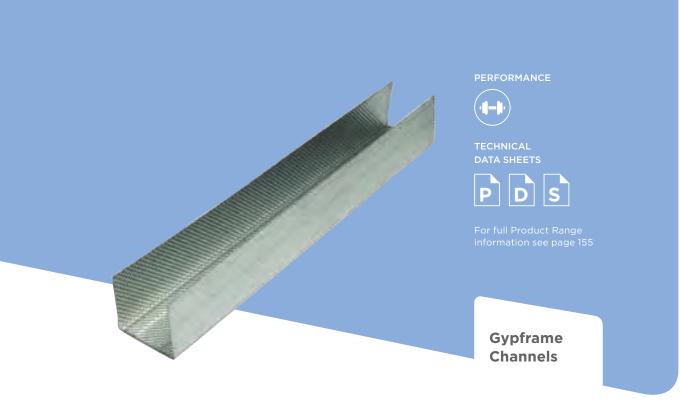
- Suitable for use at soffit junctions of Gyproc partitions for up to and including 30mm deflection head requirements.
- Can be used to frame around openings within Gyproc partitions.

#### **Product Dimensions**



EN Standards & Certification: EN 14195	Length (mm)	Metal Gauge (mm)	Width (mm)
FE50 DC 60 Use with 48mm Gypframe 'C' Studs and 'I' Studs.	3600	0.60	50
FE62 DC 60 Use with 60mm Gypframe 'C' Studs and 'l' Studs.	3600	0.60	62
FE72 DC 60 Use with 70mm Gypframe 'C' Studs, 'l' Studs and AcouStuds.	3600	0.60	72
FE94 DC 60 Use with 92mm Gypframe 'C' Studs, 'I' Studs and AcouStuds.	3600	0.60	94
FE148 DC 60 Use with 148mm Gypframe 'C' Studs, 'I' Studs and AcouStuds.	3600	0.60	148



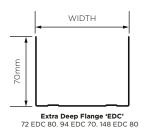


# Extra Deep Flange Floor & Ceiling Channels

Floor & Ceiling Channels with extra deep flanges for retaining the Gypframe studs at floor and ceiling junctions for partitions over 8000mm high.

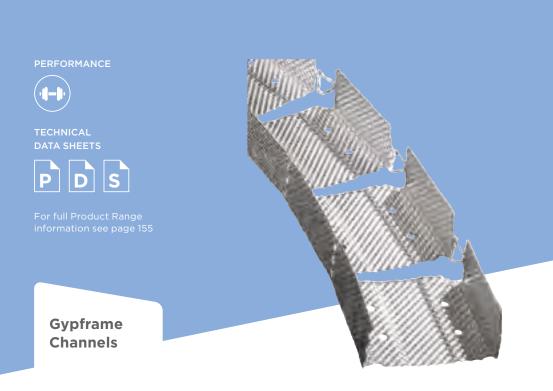
- Suitable for use at soffit junctions of Gyproc partitions for up to and including 50mm deflection head requirements.
- Can be used to frame around openings within Gyproc partitions.

#### **Product Dimensions**



EN Standards & Certification: EN 14195	Length (mm)	Metal Gauge (mm)	Width (mm)
72 EDC 80 Use with 70mm Gypframe 'C' Studs, 'I' Studs and AcouStuds.	3600	0.80	72
94 EDC 70 Use with 92mm Gypframe 'C' Studs, 'I' Studs and AcouStuds.	3600	0.70	94
148 EDC 80 Use with 148mm Gypframe 'C' Studs, 'I' Studs and AcouStuds.	3600	0.80	148



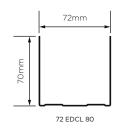


# **CurveLyner Channel**

A patented version of the 72mm Extra Deep Flange Floor and Ceiling Channel with a slotted flexible design making it easy for the installer to set-out and build curved walls to a minimum radius of 600mm.

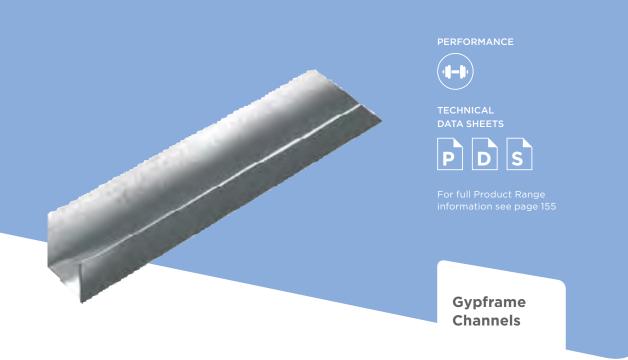
Also used in deflection heads up to a maximum of 50mm cumulative deflection.

#### **Product Dimensions**



EN Standards & Certification: EN 14195	Length (mm)	Metal Gauge (mm)	Width (mm)
72 EDCL 80	2000	0.80	72
Used with 70mm Gypframe Studs in the GypWall CURVE specialist			
partition system.			



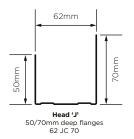


## 'J' Channel

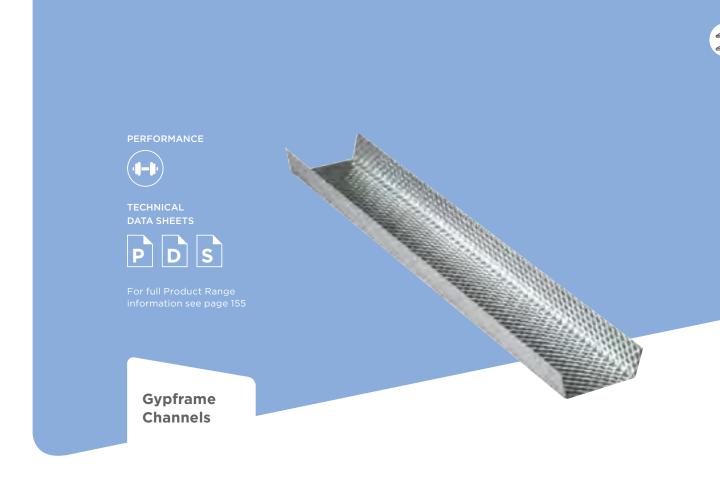
'J' profiled channel used as the head channel for ShaftWall partition systems constructed with 62mm 'l' Studs. Can also be used around openings within the same system.

The 50mm flange of the 'J' Channel is installed towards the room side of the ShaftWall System

#### **Product Dimensions**



EN Standards & Certification: EN 14195	Length	Metal	Width
	(mm)	Gauge (mm)	(mm)
62 JC 70 'J' Channel	3600	0.70	62



# **Retaining Channels**

**G110 Retaining Channel** 

Use with 70 I 70 'I' Studs.

Retaining channel is used to provide support for Gyproc CoreBoard located within Gypframe 'I' Studs in our ShaftWall systems.

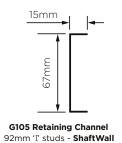
#### **Key Product Information** Metal Width Length Gauge EN Standards & Certification: EN 14195 (mm) (mm) (mm) **G102** Retaining Channel 2400 0.40 35 Use with 60 I 70 and 146 TI 90 'I' Studs. **G105** Retaining Channel 2400 0.45 67 Use with 92 I 90 'I' Studs.

2400 0.50

45

#### **Product Dimensions**









# CasoLine MF Suspended Ceiling

CasoLine MF is a suspended ceiling system suitable for most internal drylining applications. The fully concealed grid and ceiling lining can be used in conjunction with Gyproc plasterboards, and Gyptone and Rigitone acoustic ceiling boards to create a seamless, monolithic appearance.

PERFORMANCE



TECHNICAL DATA SHEET:







For full Product Range

Suspended Ceilings

EN Standard	s & Certification: EN 14195, EN 13964	Length (mm)	Metal Gauge (mm)	Depth (mm)
	<ul> <li>MF5 Ceiling Section</li> <li>Designed to provide seamless suspended ceilings and secondary section to support fixing of board.</li> <li>Typically installed at 400mm centres MF5's offer regular support to the plasterboard linings to facilitate seamless concealed framing to suspended ceilings.</li> <li>More commonly known as a "top hat" section due to</li> </ul>	3600	0.50	26
	it's shape.	7000	0.50	
	MF6A Perimeter Channel Installed around the perimeter of the ceiling to act as support for both MF5's and MF7's.	3600	0.50	28
	MF7 Primary Support Channel Primary Section to support Gypframe MF5 Ceiling Section.	3600	0.90	45
	Typically installed at 1200mm centres for most requirements, MF7's offer primary support to the attached MF5's below.			
	FEA1 Steel Angle Integral component of CasoLine MF Suspended Ceiling providing framing stability and board support. Can also be used in FireCase Steel Encasement.	2900	0.50	25

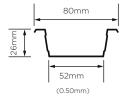


#### **Key Product Information**

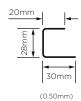
	ds & Certification: EN 14195, EN 13964	Length (mm)	Metal Gauge (mm)	Depth (mm)
~	MF9 Connecting Clip Method of connecting Gypframe MF5 Ceiling Section to Gypframe MF7 Primary Support Channel used in non- pressurised rooms.	-	2.65	60
	<ul> <li>MF11 Nut and Bolt</li> <li>For connecting suspension hanger (Gypframe FEA1) to</li> <li>Gypframe MF12 Soffit Cleat to achieve maximum loading capacity.</li> <li>Recommended for all double and triple boarded solutions.</li> </ul>	12	6 dia.	-
	MF12 Soffit Cleat Used for connecting Gypframe FEA1 Steel Angles to suitable soffits to maximize loading capacity.	27	1.60	37
4	Recommended for all double and triple boarded solutions.			

#### **Product Dimensions**

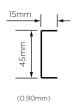
Gypframe MF5 Ceiling Section



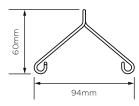
Gypframe MF6 Perimeter Channel Section



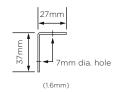
Gypframe MF7 Primary Support Channel



Gypframe MF9 Connecting Clip



Gypframe MF12 Soffit Cleat



Gypframe FEA1 Steel Angle





# **GypLyner System**

GypLyner is a cost-effective, virtually independent metal wall or ceiling lining system commonly used to accommodate hidden services, improve sound insulation or where the supporting substrate is uneven or out of plumb.

PERFORMANCE



TECHNICAL DATA SHEET:







For full Product Range information see page 156

Lining Systems

	ls & Certification: EN 14195	Length (mm)	Metal Gauge (mm)	Depth (mm)
	GL1 Lining Channel  Main support channel to receive fixing of board.	2700-3600	0.50	18
3	Used as the vertical supports in wall linings.			
	Used as the horizontal supports in ceilings.			
	Also used in GypLyner encase to provide framing around structural steel sections as part of the fire protection requirements.			
	GL8 Track Floor and ceiling track for retaining the Gypframe GL1 Lining Channel at floor, ceiling, wall, abutments and around openings.	3600	0.50	21
	GL3 Channel Connector For joining 2 sections of Gypframe GL1 Lining Channel.	-	-	16
	GL10 GypLyner Steel Framing Clip For connecting GL1 Lining Channel to flanges of structural steel.	-	-	60
	Used in GypLyner ENCASE system to attach framing to sections with flange thicknesses between 6mm and 28mm.			
1	GL11 GypLyner Anchors  Where appropriate can be used for fixing Gypframe GL2 and GL9 Brackets to concrete/masonry walls.	-	-	-

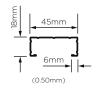


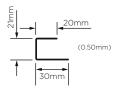
#### **Key Product Information**

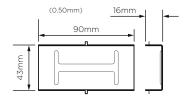
EN Standard	s & Certification: EN 14195	Length (mm)	Metal Gauge (mm)	Depth (mm)
	GL2 Bracket For connecting the GL1 Lining Channel to the supporting wall or soffit background with a maximum 75mm stand-off.	195	-	25-75
	GL9 Bracket For connecting the GL1 Lining Channel to the supporting wall or soffit background with a maximum 125mm stand-off.	295	-	25-125
	Bracket supplied flat.			
	GL12 GypLyner Bracket  For connecting the GL1 Lining Channel to the supporting soffit background with a maximum 175mm stand-off.	395	-	25-175
	Bracket supplied flat.			
#	Only suitable for use in GypLyner Ceilings.			

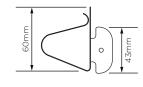
#### **Product Dimensions**



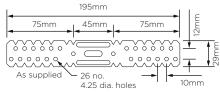


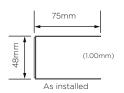




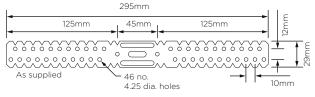


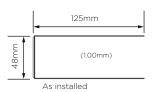
#### Gypframe GL2 Bracket



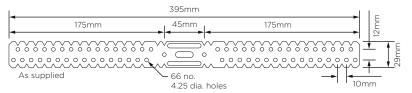


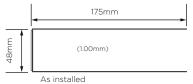
#### Gypframe GL9 Bracket





#### Gypframe GL12 Bracket









**PERFORMANCE** 



TECHNICAL DATA SHEETS







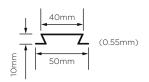
For full Product Range information see page 156

Lining Systems

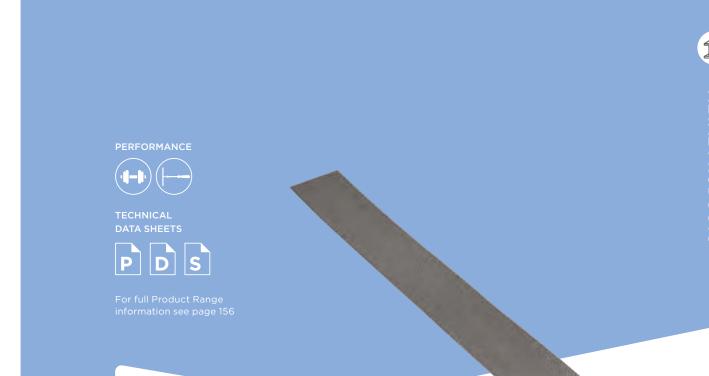
# **Metal Furring Channel**

10mm deep channel used to receive mechanically fixed plasterboards when bedded into Gyproc Plasterboard Compound.

#### **Product Dimensions**



EN Standards & Certification: EN 14195	(mm)	Metal Gauge (mm)	(mm)
MF10 Channel	2800	0.55	10
Typically used as part of the DriLyner MF wall lining system.			



# **Board Jointing Components**

**System** 

**Components** 

Metal fixing profiles required to support intermediate horizontal plasterboard joints where perimeter board fixings cannot be provided into Gypframe floor and ceiling channels.

#### **Product Dimensions**

Gypframe GFT1 Fixing T

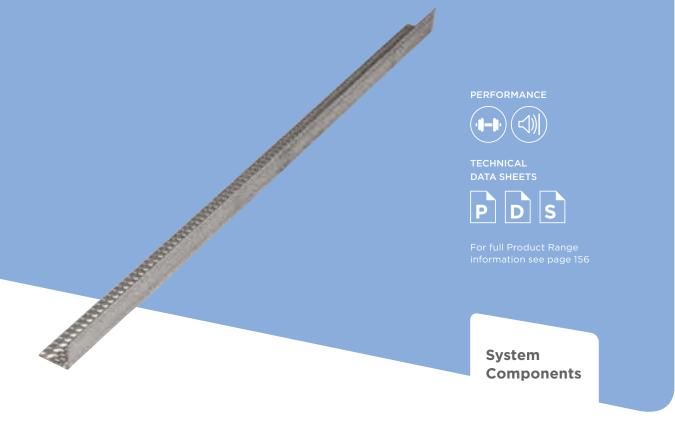


Gypframe GFS1 Fixing Strap



EN Standards & Certification: EN 14195	Length (mm)	Metal Gauge (mm)	Width (mm)
GFS1 Fixing Strap Used at intermediate joints and within deflection head detailing behind the outermost plasterboard layers of single and double boarded Gyproc systems.	2400	0.50	70
GFT1 Fixing 'T' Can be used to provide additional strength in horizontal board joints in single layer linings.	2400	0.55	50





Metal

# **Steel Angles**

Widely used in framed construction to provide support, protection, fixing and additional strength to wall, ceiling and encasement framing.

Kev	Product	Information
110	IIOGGC	

EN Standards & Certification: EN 14195	Length (mm)	Gauge (mm)	Profile (mm)
FEA1 Steel Angle Integral component of CasoLine MF Suspended Ceiling providing framing stability and board support.	2900	0.50	25x25
Can also be used in FireCase Steel Encasement.			
GA2 Steel Angle	3200	0.70	25x25
GA3 Steel Angle Used at intermediate horizontal CoreBoard joints in ShaftWall systems.	3200	0.70	19x32
GA4 Steel Angle Can be used to cloak deflection head detailing in partition systems.	3660	0.70	25x50

#### **Product Dimensions**

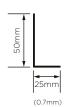
Gypframe FEA1 / GA2 Steel Angle

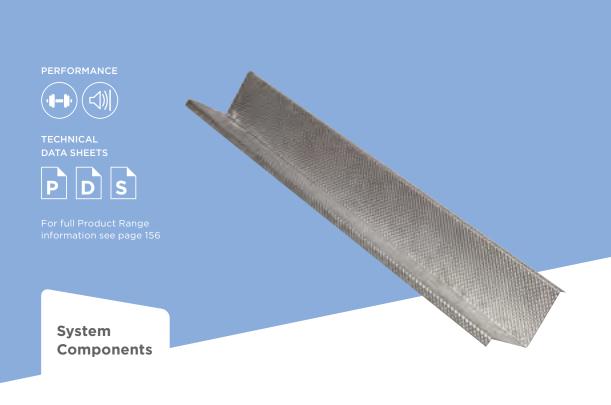


Gypframe GA3 Steel Angle



Gypframe GA4 Steel Angle



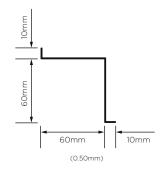


# **Internal Fixing Angle**

Provides optimum acoustic performance at  $90^{\circ}$  wall junctions.

# Key Product InformationLength (mm)Metal Gauge (mm)Profile (mm)EN Standards & Certification: EN 1419536000.5060x60

#### **Product Dimensions**







## **Resilient Bar**

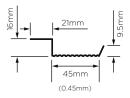
This specially engineered product is designed to provide maximum material separation, optimising sound insulation performance in Gyproc wall and ceiling systems.

- Used as part of the GypWall QUIET SF system to separate direct fix of plasterboards to primary stud framing.
- Can also be used in a similar manner to the face of timber studs or underside of timber joists to reduce airborne and impact sound transmission.
- ✓ Used as part of the GypFloor SILENT system and to help maximise acoustic performance on timber joist floors.

#### **Key Product Information**

EN Standards & Certification: EN 14195	_	Gauge (mm)	Depth (mm)	
RB1 Resilient Bar	3000	0.45	16	

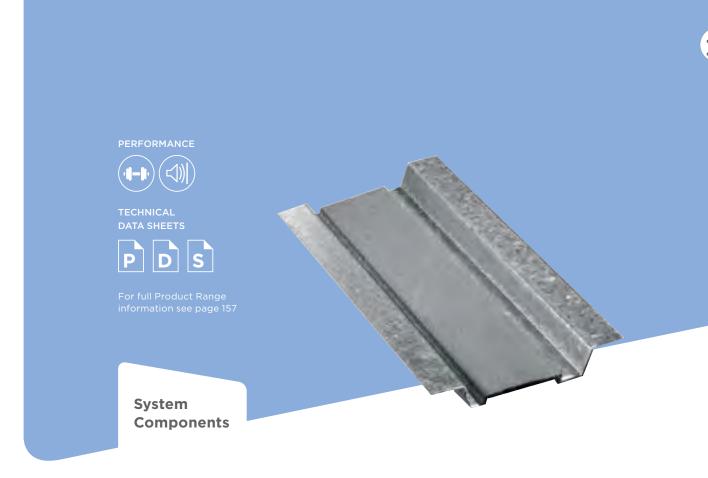
#### **Product Dimensions**





#### Did you know...

The use of RB1 Resilient Bars can often help to half the level of perceived sound through partitions and ceilings.



# **GypFloor SILENT Floor Channels**

Providing support for the GypFloor SILENT acoustic floor system, these Gypframe channels come with an integral neoprene acoustic isolator.

- The channels are laid on top of timber joists to support Gyproc Plank.
- Three different sizes to accommodate all timber joist dimensions.

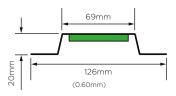
#### **Key Product Information**

to support Gyproc Plank.

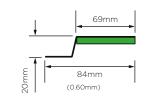
EN Standards & Certification: EN 14195	Width (mm)
SIF1 Floor Channel Laid on timber joists less than or equal to 63mm wide to support Gyproc Plank.	126
SIF2 Floor Channel For use to one side of edge/trimmer joists or laid either side of joists greater than 75mm wide to support Gyproc Plank.	84
SIF4 Floor Channel Laid on timber joists between 64 and 75mm wide	139

#### **Product Dimensions**

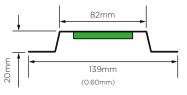
Gypframe SIF1 Floor Channel



Gypframe SIF2 Floor Channel

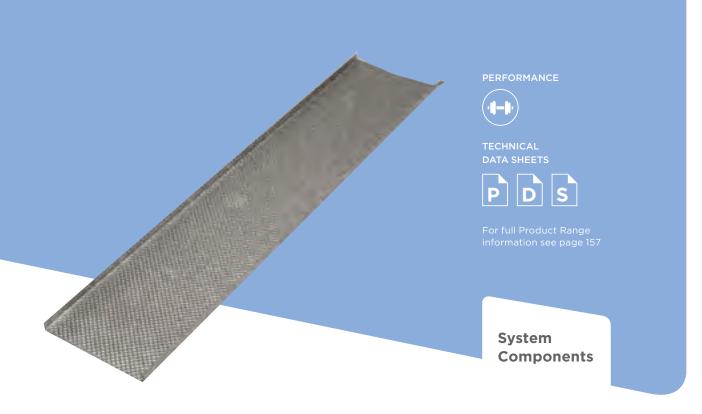


Gypframe SIF4 Floor Channel



■ 55mm x 6.25mm Neoprene Acoustic Isolator

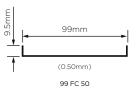




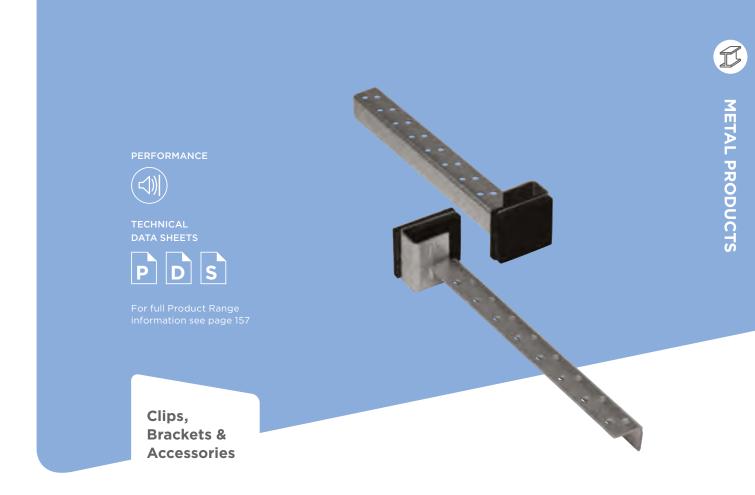
# **Fixing Channel**

Gypframe 99 FC 50 Fixing Channel is used for a variety of applications including cross-bracing on twin frame wall systems and fixing of light to medium weight fittings to GypWall partition systems.

#### **Product Dimensions**



EN Standards & Certification: EN 14195	Length	Metal	Width
	(mm)	Gauge (mm)	(mm)
99 FC 50	2400	0.50	99



## **Acoustic Brace**

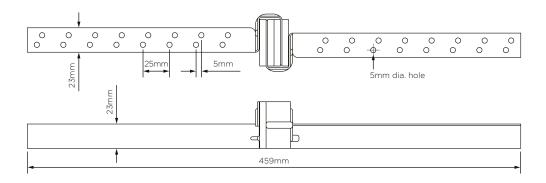
Specially engineered product preferred by some acoustic engineers to optimise acoustic performance on the GypWall AUDIO system.

- Use to cross-brace two rows of Gypframe studs.
- Use in GypWall AUDIO. Can be adjusted to suit various partition spacing between pairs of studs.

#### **Key Product Information**

EN Standards & Certification: EN 14195	Length (mm)
GAB3 Acoustic Brace	459

#### **Product Dimensions**







PERFORMANCE



TECHNICAL
DATA SHEETS







or full Product Range

Clips,
Brackets &
Accessories

# **Acoustic Hangers**

Resilient hangers used in construction with CasoLine MF ceiling channels and timber joist ceilings and floors for increased acoustic performance.

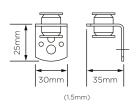
- Both GAH1 and GAH2 are required to form 1 Acoustic Hanger, connected together with MF11 Nut & Bolt when used below timber joists.
- GAH2 can be used as a resilient soffit cleat when used below a concrete structure.

#### **Key Product Information**

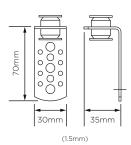
EN Standards & Certification: EN 14195	Length (mm)	Width (mm)
GAH1 Acoustic Hanger	35	30
GAH2 Acoustic Hanger	70	30

#### **Product Dimensions**

Gypframe GAH1 Acoustic Hanger



Gypframe GAH2 Acoustic Hanger









TECHNICAL
DATA SHEETS

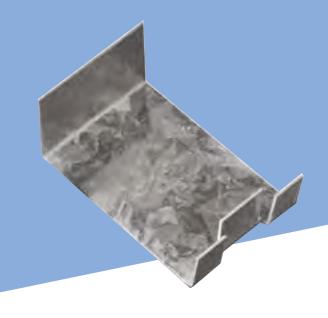






For full Product Range

Clips, Brackets & Accessories



# **Retaining Clips**

Clips for securing Gyproc plasterboard and framing components in specific detailing applications.

#### **Key Product Information**

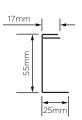
EN Standards & Certification: EN 14195	Length (mm)	Width (mm)
SC1 Spacer Clip Clip to aid positioning and securing of Gypframe 60 I 70 'I' Studs in GypWall STAGGERED acoustic partition system.	11	25
SC2 Spacer Clip Clip to aid positioning and securing of Gypframe 92 I 90 'I' Studs in GypWall STAGGERED acoustic partition system.	55	25

#### **Product Dimensions**

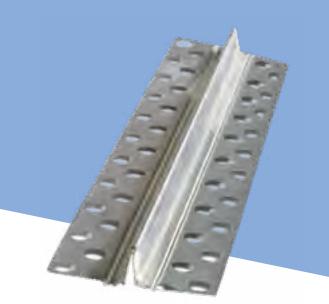
Gypframe SC1 Spacer Clip



Gypframe SC2 Spacer Clip







**PERFORMANCE** 



TECHNICAL DATA SHEETS







For full Product Range information see page 157

> Clips, Brackets & Accessories

## **Control Joint**

A pre-formed metal strip for forming lateral movement joints in drywall systems.

Installed into a 12mm gap can accommodate expansion and contraction of up to 7mm.

EN Standards & Certification: EN 14195	Length (mm)
Control Joint	3048

## **Gypframe metal**

# The backbone to drylining just got stronger

A large part of the strength of any drylining system is in its frame, so we've improved Gypframe, the backbone to our systems.

With longer legs and embossed corners giving added strength and making installation easier, the best just got better. Compatible with our current range, you can specify and install it in exactly the same way.

Always on hand to answer any questions, we've got your back.







# **Gypframe Metal Components Matrix**

Essential: Critical component     (unless upgraded)				Sing	le Stud	d Parti	tions			
Upgrade: Component used for system upgrades										
<ul> <li>Detail: Only required where specific construction details are included</li> </ul>	GypWall (Standard)	<b>GypWall</b> curve	GypWall ROBUST	GypWall ехтвеме	GypWall SUPERIOR	GypWall QUIET SF	GypWall STAGGERED	FireWall	ShaftWall	Timber Stud Partitions
Components	Gyp (Sta	Gyp CUR	Gyp ROBL	Gyp	Gyp SUPE	Gyp aur	Gyp STAG	Fire	Shai	Tim
Gypframe 'C' Studs	•	•	•	•	•	•	•	•		
Gypframe AcouStuds	•	•	•	•	•					
Gypframe 'I' Studs	•	•	•	-	-		•	•	•	
Standard Channel	•				•	•	•	•	•	
Deep Channel*	•		•	•	•	•	•	•	•	
Extra Deep Channel*	•		•	•	•	•	•	•	•	
CurveLyner Channel		•								
Gypframe GFS1 Fixing Strap	•	•	•	•	•	•	•	•	•	
Gypframe GFT1 Fixing T	•		•	•	•					
Gypframe RB1 Resilient Bar						•				•
Gypframe GAB3 Acoustic Brace										
Gypframe SC1 or SC2 Spacer Clips**							•			
Gypframe Starter Channel									•	
Gypframe Head 'J' Channel									•	
Gypframe Retaining Channel (G102, G105, G110)									•	
Gypframe FEA1 Steel Angle										
Gypframe GA2 Steel Angle										
Gypframe GA3 Steel Angle									•	
Gypframe GA4 Steel Angle		•	•	•	•	•	•	•		
Gypframe GA5 Internal Fixing Angle		•		•	•	•	•			
Gypframe GA6 Splayed Angle		•		•	•	•	•			
Gypframe Service Support Plate				•					•	
Gypframe 99FC50 Fixing Channel	•		•	•	•	•		•	•	
Gypframe GL1 Lining Channel										
Gypframe GL3 Channel Connector										
Gypframe GL8 Track										
Gypframe GL10 Steel Framing Clip										
Gypframe GL2 Bracket Gypframe GL9 Bracket										
Gypframe GL12 Bracket										
Gypframe GL5 Timber Connector										
Gypframe GL6 Timber Connector  Gypframe MES Strap Hanger										
Gypframe MF8 Strap Hanger  Gypframe MFF Coiling Section										
Gypframe MF5 Ceiling Section										
Gypframe MF7 Primary Synnayt Channel										
Gypframe MF7 Primary Support Channel										
Gypframe MF11 Nut & Bolt										
Gypframe MF9 Connecting Clip										
Gypframe GAH1 Acoustic Hanger										
Gypframe GAH2 Acoustic Hanger										
Gypframe MF12 Soffit Cleat										
Gypframe SIF1 Floor Channel										
Gypframe SIF2 Floor Channel										
Gypframe SIF4 Floor Channel										

<sup>\*</sup>Consideration should be given to the depth of Channel required for deflection heads.

<sup>\*</sup>Determined by stud size.

The table above provides an indicative guide only to the components that are required for each Gyproc metal framed system. Some components will be determined by more specific system requirements, details, heights and/or other component sizes.



Twin Framed Systems	Wall	Linings		Ceiling	gs and	Floors		Sto Encas	eel ement
	GypWall Aubio GypLyner	GypLyner (Wall)	CasoLine MF	GypLyner Ceiling	GypFloor SILENT	Horizontal ShaftWall	Timber Joist Floors	GypLyner Encase	FireCase
•						•			
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ACCESSORIES



TECHNICAL DATA SHEETS





For full Product Range information see page 158

Plasterboard Accessories

# **Gyproc Plasterboard Compound**

A gypsum based plasterboard bonding compound used in Gyproc DriLyner systems, for attaching plasterboards and insulated plasterboards to masonry walls.

- Use on low, medium and high suction backgrounds.
- Low suction concrete and granite backgrounds which are dense and smooth require pre-treatment with Gyproc ThistleBond-it.
- Low density concrete blocks and other similar backgrounds may require pre-treatment with Gyproc GypPrime as appropriate to control irregular suction or limit excessive background suction.
- Extended working time of 90 minutes.

#### **Key Product Information**

EN Standards & Certification:	EN 14496
Size:	25kg
Coverage:	6.7m²
Shelf Life:	3 months
Application thickness:	>= 10mm
Setting time approx:	120-300 minutes



#### **Top Tip**

Fixes approximately 2 boards per bag based on 25mm dabs at 20% contact between board and background.



# **Gyproc Drywall Primer**

A general purpose plasterboard primer used prior to direct decoration.

Equalises suction characteristics and texture of plasterboard liner and jointed areas.

EN Standards & Certification:	-
Size:	10L tub
Coverage:	110m²
Shelf Life:	12 months









TECHNICAL DATA SHEETS





For full Product Range information see page 158

Plaster Accessories

## ThistleBond-it

A plaster bonding agent for smooth and/or low suction backgrounds that provides a chemical key as well as creating a mechanical key with the included aggregate particles.

- Recommended application in one coat by roller onto the background.
- No dilution required which ensures consistent product application.
- Green in colour to make it easy to see where it has already been applied.

#### **Key Product Information**

EN Standards & Certification:	Manufactured under a
	<b>Quality Management System</b>
	in accordance with ISO
	9001:2015
Size:	10L tub (15kg per tub)
Coverage:	45m² - undiluted
Shelf Life:	6 months



#### **Top Tip**

Use in conjunction with Gyproc OneCoat over concrete backgrounds.



# **Gyproc GypPrime**

A suction control primer for the pre-treatment of very high suction backgrounds prior to plastering.

- Lengthens the working time of plasters on very high suction backgrounds by helping them retain water and minimise the potential for adhesion failure caused by rapid dry-out.
- Easy application by suitable roller, brush or spray.
- Yellow in colour easy to avoid missing any areas.

Size:	11L tub
Coverage:	600m² – diluted 1:5 100m² – undiluted
Shelf Life:	24 months





CCESSORIES



## **Decorative Products**

Gyproc decorative accessories are used to enhance walls and ceilings, and to relieve flat runs of lining, joints and angles.

- Easy to cut and joint corners.
- Hides cracks between wall and ceiling edges.

#### Gyproc 127mm Cove

This gypsum plasterboard moulding in traditional cove 'C' profile has a faceted back for easier location and is lined with ivory paper and ready for decoration.

Width: 127mm

#### **Gyproc 135mm Cornice**

Gyproc 135mm Cornice is the largest gypsum cove moulding in the range in a stylish 'S' profile.

Width: 135mm



#### **Top Tip**

**Gyproc 127mm Cove** is ideal for larger rooms and those with higher ceilings.

**Gyproc 135mm Cornice** Gives a high quality, distinctive look to any room.



# **Gyproc Cove Adhesive**

Gyproc Cove Adhesive is suitable for the fixing of Gyproc Cove and Cornice products to most backgrounds, and filling of mitred joints.

Coving often adds a personal touch to a home and can finish off a room, injecting personality and character.

EN Standards & Certification:	EN 14496
Size:	12.5kg
Shelf Life:	3 months
Drying Time:	90-130 minutes







# **Gyproc Sealant**

An acrylic sealant used for sealing air gaps in Gyproc systems, reducing air-leakage and optimising sound insulation performance.

It also has excellent adhesive qualities and benefits from being water-based rather than solvent based.

#### **Key Product Information**

EN Standards & Certification:	EN 15651
Size:	600ml
Coverage:	22 linear metres @ 10mm
Shelf Life:	9 months
Application thickness:	10mm bead

#### **Gyproc Sealant Applicator**

A mastic gun designed to hold Gyproc Sealant or Glasroc X Sealant for application.





#### **Top Tip**

Use in conjunction with the Gyproc Sealant Applicator mastic gun.



### **Glasroc X Sealant**

A silicone based sealant and adhesive used for the perimeter sealing and jointing of Glasroc X Sheathing boards to maintain optimum performance.

- White in colour to match the board colour giving a better overall appearance.
- Fire-rated Sealant for external application only.

#### **Key Product Information**

EN Standards & Certification:	EN 15651
Size:	600ml
Coverage:	16.6 linear metres @ 6mm
Shelf Life:	12 months
Application thickness:	6mm bead



#### **Top Tip**

Used in conjunction with Glasroc X Sheathing board and Glasroc X Screws will provide 6 months weather protection as certified by the BBA (British Board of Agrément).









TECHNICAL DATA SHEETS



For full Product Range information see page 158

Adhesives and Sealants

### **Gyproc FireStrip**

A soft extruded linear intumescent gap sealer to maintain fire resistance located directly to the underside of the soffit when forming a deflection head.

- Applied to the top of the plasterboard dropped soffit of a deflection head detail before it is fixed to the structural soffit.
- When exposed to flames and heat, Gyproc FireStrip undergoes controlled expansion or intumescent reaction to form a carbonised foam. This resists the passage of smoke and flames and helps to insulate the metal channel beneath.

#### **Key Product Information**

Size:	3mm x 25mm coils
Length:	3600mm



#### **Top Tip**

Designed to be used in deflection head details of GypWall, ShaftWall and FireWall systems.









r full Product Range

Jointing Products



### **Tapes**

#### **Gyproc Paper Joint Tape**

A paper tape designed for reinforcement of flat joints and internal angles.

- Required when jointing Gyproc systems without a skim finish.
- Offers optimum crack resistance when used with Gyproc Jointing Materials.
- Recommended as best practice to achieve high strength jointing between Gyproc plasterboards.
- Suitable for manual or mechanical application.

EN Standards & Certification:	EN 13963
Size:	150 metre rolls

#### **Gyproc Corner Tape**

A paper joint tape bonded to two corrosion resistant metal strips for reinforcing external angles in plasterboard constructions.

The high performance, low friction paper gives a crisp, perfect straight edge while simultaneously reducing friction burn to fingers during application.

Size:	30 metre rolls
Width:	50mm (approx)

#### **Scrim Tape**

A self-adhesive fibreglass plasterboard joint tape.

Size:	90 metre rolls



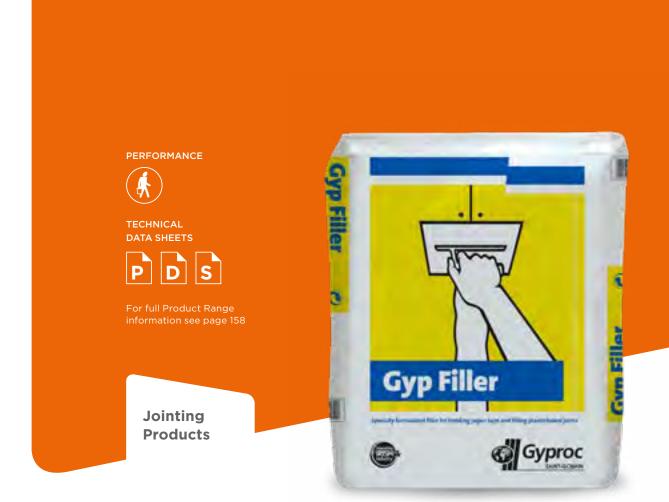
### **Gyproc Joint Filler**

A gypsum based setting material for bulk and secondary filling of plasterboard joints, with low shrinkage and excellent workability.

- Once mixed the mixture is workable for approx. 1 hour, and sets gradually.
- Allow to set for 140 minutes before applying the finishing coat.

EN 13963 Type 1B
12.5kg; 25kg
6L per 12.5kg bag 12L per 25kg bag
37m² per 12.5kg bag 74m² per 25kg bag
6 months
140 minutes





### **Gyproc Gyp Filler**

A gypsum based joint filler, specially formulated for easy mixing, sanding and consistent setting time.

- Mixture is workable for approx 1 hour, recoatable after 90 minutes.
- Full strength is only achieved when the product is completely dry.

#### **Key Product Information**

EN Standards & Certification:	EN 13963 Type 3B
Size:	12.5kg
Water Requirement:	6.6L per bag
Coverage:	45m²
Shelf Life:	6 months
Setting time approx:	140 minutes



#### **Top Tip**

For best results use with Gyproc Gyp Finisher Readymix Jointing Material.





TECHNICAL DATA SHEETS







For full Product Range information see page 158

Jointing Products

### **Gyproc EasiFill**

A combined setting and air-drying gypsum based material for both bulk filling and finishing of joints.

- High coverage rate and minimal shrinkage allows application in only two coats.
- Once mixed the mixture is workable for approx. 1 hour, and sets gradually.
- Allow to set for 140 minutes before applying the finishing coat.

#### **Key Product Information**

EN Standards & Certification:	EN 13963
Size:	10kg
Water Requirement:	7L per bag
Coverage:	42m²
Shelf Life:	6 months
Setting time approx:	140 minutes



#### **Top Tip**

As this is a filler finisher material, jointing with Gyproc EasiFill only requires two stages.



### **Gyproc Gyp Finisher**

A lightweight, ready mixed, air drying jointing material.

- Designed for the final stage of plasterboard jointing.
- Suitable for manual or mechanical application.

EN Standards & Certification:	EN 13963 Type 2A
Size:	20kg
Water Requirement:	-
Coverage:	70m² per bucket
Shelf Life:	9 months
Setting time approx:	-











TECHNICAL DATA SHEETS







For full Product Range information see page 158

Jointing Products

### **Gyproc ProMix FINISH**

A ready mixed, air drying jointing material for filling and finishing plasterboard joints for use with Gyproc Paper Joint Tape.

White in colour with high coverage, low shrinkage and excellent workability.

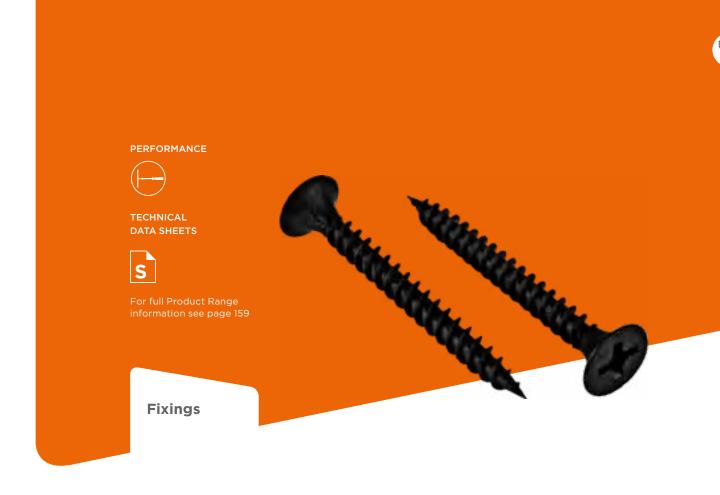
#### **Key Product Information**

EN Standards & Certification:	EN 13963
Size:	3L; 15L
Water Requirement:	-
Coverage:	10m² per 3L bucket 50m² per 15L bucket
Shelf Life:	12 months
Setting time approx:	24-48 hours



#### **Top Tip**

Gyproc ProMix FINISH 3 litre bucket is ideal for small jobs.



### **Gyproc Drywall Screws**

Phosphate coated, corrosion resistant, self-tapping steel screws with countersunk cross head.

- Designed for fixing plasterboard to Gypframe 'C' Studs (and associated framing less than 0.80mm thick).
- Also used for fixing Gypframe 'I' Studs less than 0.60mm thick and board to timber supports.
- Gyproc Drywall screws are also appropriate for use with timber framing.

#### **Key Product Information**

EN Standards & Certification:	EN 14566
Length:	25-90mm



#### **Top Tip**

Ensure a minimum penetration of 10mm into metal framing or 25mm into the timber substrate, through the plasterboard(s).









TECHNICAL DATA SHEETS



For full Product Range information see page 159

**Fixings** 

## **Gyproc Collated Drywall Screws**

Strips of 50 collated drywall screws supplied in boxes of 1000 screws (20 strips).

- Phosphate coated corrosion resistant self-tapping steel screws with countersunk cross head.
- Designed for fixing plasterboard to Gypframe 'C' Studs (and associated framing) less than 0.80mm thick.
- Also used for fixing Gypframe 'l' Studs 0.60mm thick and board to timber supports.

#### **Key Product Information**

EN Standards & Certification:	EN 14566
Length:	35-40mm



#### **Top Tip**

Ensure a minimum penetration of 10mm into metal framing or 25mm into the timber substrate, through the board.



## **Gyproc Jack-Point Screws**

Corrosion resistant, self-drilling zinc plated steel screws with countersunk cross head.

- Supplied with screwdriver bits.
- Designed for fixing plasterboard to Gypframe 'C' Studs (and associated framing) 0.80mm thick or greater.
- Also used for fixing Gypframe 'I' Studs 0.60mm thick or greater.

#### **Key Product Information**

EN Standards & Certification:	EN 14566
Length:	25-60mm



#### **Top Tip**

Ensure a minimum penetration of 10mm into metal framing, through the board.



## **Gyproc Wafer Head Drywall Screw**

Corrosion resistant, self-tapping, zinc plated steel screws with wafer cross head for fixing metal-to-metal framing.

- Oesigned for metal-to-metal fixing less than 0.80mm thick.
- Also used for fixing Gypframe 'I' Studs less than 0.60mm thick.
- Supplied with screwdriver bits.
- O Designed for minimum disruption of the plasterboard lining.

EN Standards & Certification:	EN 14566
Length:	13mm



## **Gyproc Wafer Head Jack-Point Screw**

Corrosion resistant, self-tapping, zinc plated steel screws with countersunk cross head.

- O Designed for metal-to-metal fixing 0.80mm thick or greater.
- Also used for fixing Gypframe 'I' Studs 0.60mm thick or greater.
- Similar to Gyproc Wafer Head Drywall Screws but featuring a self-drilling tip.
- Supplied with screwdriver bits.

EN Standards & Certification:	EN 14566
Length:	13mm



### **Glasroc F FIRECASE Screw**

Specifically designed for board-to-board fixing of Glasroc F FIRECASE board in the Gyproc FireCase system.

- 25mm minimum penetration required into edge of adjoining Glasroc F FIRECASE plasterboard.
- The screws have a unique head design that countersinks into the board allowing easy finishing.

EN Standards & Certification:	EN 14566
Length:	40mm; 58mm



### **Gyproc SIF Floor Screw**

For fixing floorboards through Gyproc Plank into the Gypframe Floor Channel Flange, which provides support for the GypFloor SILENT acoustic floor system.

EN Standards & Certification:	EN 14566
Length:	55mm



## **Gyproc Habito<sup>®</sup>** Winged Screw

Specifically used for Gyproc Habito® installation on both timber and metal stud.

The wings at the tip of the screw burrow into Gyproc Habito® to allow the screw to sit flush with the board every time.

#### **Key Product Information**

EN Standards & Certification:	EN 14566
Length:	25-55mm



#### **Top Tip**

Use with Gyproc Habito® plasterboard in our GypWall SUPERIOR system.



### **Glasroc X Screw**

Screws specifically designed for the fixing of Glasroc X Sheathing boards into structural steel frame studs up to 3.2mm gauge steel.

Ensure a minimum penetration of 10mm into metal framing through the board.

#### **Key Product Information**

EN Standards & Certification:	EN 14566
Length:	25mm



#### **Top Tip**

Used in conjunction with Glasroc X Sheathing board and Glasroc X Sealant will provide 6 months weather protection as certified by the BBA (British Board of Agrément).

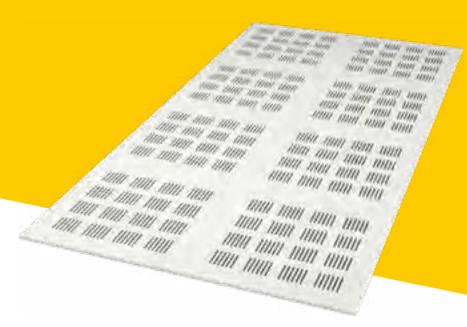






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or full Product Range

**Gyptone** 

### **BIG LINE 6**

A perforated plasterboard that offers a linear, directional feeling to the interior space, ideal for providing visual direction. This design has linear perforations of 6mm x 80mm with 15mm distance between them and is backed by a special sound absorbent tissue.



EN 14190
12.5mm
1200mm
2400mm
8kg/m²
4TE - 4 Sided Tapered Edge
White Only
D
13%
0.65
0.55
Class O, Euroclass A2-s1,d0



#### **How to Finish**

With it's 4TE, LINE 6 can be taped and jointed as per normal plasterboard.



#### Did you know...



### **BIG QUATTRO 41**

In geometric design, the square is considered to represent familiarity, security and comfort. These same properties are offered by Gyptone QUATTRO Ceilings. BIG QUATTRO 41 has square perforations of 12mm x 12mm with 25mm distance between them.

#### **Key Product Information**

EN Standards & Certification:	EN 14190
Thickness:	12.5mm
Width:	1200mm
Length:	2400mm
Avg. Board Weight:	8kg/m²
Edge Profiles:	4TE - 4 Sided Tapered Edge
Tissue Colour:	White Only
Acoustic Class:	С
Perforated Area:	16%
NRC (up to):	0.75
Sound absorption co-efficient $\alpha$ w (up to):	0.75
Reaction to Fire:	Class 0, Euroclass A2-s1,d0



#### **How to Finish**

When painting Gyptone BIG perforated plasterboards, ensure to use only a short haired roller when doing so.



#### Did you know...





### **BIG QUATTRO 46**

The best of both, large pattern clusters combined with broad dividing space. Particularly well suited to designs where a decorative or coloured finish is desirable. BIG QUATTRO 46 has square perforations of 12mm x 12mm with 25mm distance between them.



EN Standards & Certification:	EN 14190
Thickness:	12.5mm
Width:	1200mm
Length:	2400mm
Avg. Board Weight:	8kg/m²
Edge Profiles:	4TE - 4 Sided Tapered Edge
Tissue Colour:	White Only
Acoustic Class:	D
Perforated Area:	10%
NRC (up to):	0.55
Sound absorption co-efficient $\alpha$ w (up to):	0.50
Reaction to Fire:	Class O, Euroclass A2-s1,d0



#### **How to Finish**

With it's 4TE, QUATTRO 46 can be taped and jointed as per normal plasterboard.



#### Did you know...



### **BIG QUATTRO 47**

A low key design with minimal perforation area. Softens the aesthetic impact of the ceiling, but retains the acoustic properties of the Gyptone range. BIG QUATTRO 47 also has square perforations of 12mm x 12mm with 25mm distance between them but with only 6% perforation throughout the board.

#### **Key Product Information**

EN Standards & Certification:	EN 14190
Thickness:	12.5mm
Width:	1200mm
Length:	2400mm
Avg. Board Weight:	8kg/m <sup>2</sup>
Edge Profiles:	4TE - 4 Sided Tapered Edge
Tissue Colour:	White Only
Acoustic Class:	D
Perforated Area:	6%
NRC (up to):	0.45
Sound absorption co-efficient $\alpha$ w (up to):	0.40
Reaction to Fire:	Class 0, Euroclass A2-s1,d0



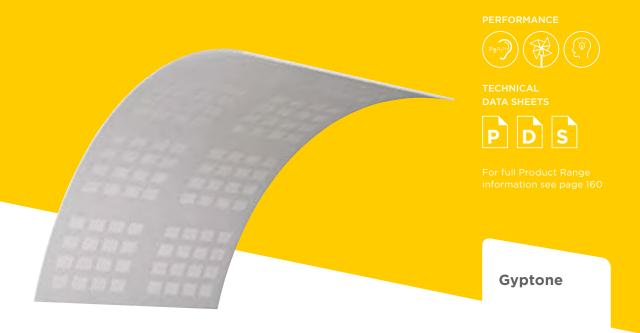
#### **How to Finish**

When painting Gyptone BIG perforated plasterboards, ensure to use only a short haired roller when doing so.



#### Did you know...





### **BIG CURVE LINE 6**

In the pattern of LINE 6 a beautiful contoured system that allows the ceiling to take on a form of it's own in curved applications. This can be used to create a feeling of continuity within the space below.

#### **Key Product Information**

EN Standards & Certification:	EN 14190
Thickness:	6.5mm
Width:	1200mm
Length:	2400mm
Avg. Board Weight:	6.5kg/m <sup>2</sup>
Edge Profiles:	TE
Tissue Colour:	White Only
Acoustic Class:	D
Perforated Area:	13%
NRC (up to):	0.55
Sound absorption co-efficient $\alpha$ w (up to):	0.55
Reaction to Fire:	Class 0, Euroclass B-s1,d0



#### **How to Finish**

With it's 4TE, CURVE LINE 6 can be taped and jointed as per normal plasterboard.



#### **Top Tip**

Can be dry bent to a radius of 2.2 metres and wet bent to a radius of 1.2 metres.



### BIG CURVE QUATTRO 41

In the pattern of QUATTRO 41 a beautiful contoured system that allows the ceiling to take on a form of it's own in curved applications. This can be used to create a feeling of continuity within the space below.

#### **Key Product Information**

EN Standards & Certification:	EN 14190
Thickness:	6.5mm
Width:	1200mm
Length:	2400mm
Avg. Board Weight:	6.5kg/m <sup>2</sup>
Edge Profiles:	TE
Tissue Colour:	White Only
Acoustic Class:	С
Perforated Area:	16%
NRC (up to):	0.75
Sound absorption co-efficient $\alpha$ w (up to):	0.70
Reaction to Fire:	Class O, Euroclass B-s1,d0



#### **How to Finish**

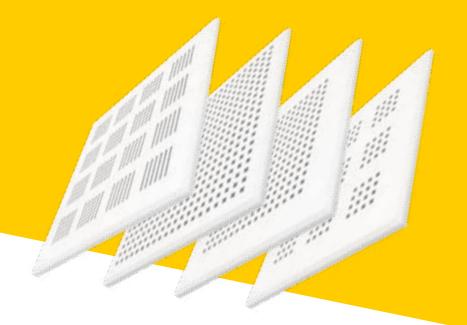
When painting Gyptone BIG perforated plasterboards, ensure to use only a short haired roller when doing so.



#### **Top Tip**

Can be dry bent to a radius of 2.2 metres and wet bent to a radius of 1.2 metres.







TECHNICAL DATA SHEETS







For full Product Range information see page 160

**Gyptone** 

### **BIG Access Hatches**

#### **BIG LINE 6 Access Hatch**

Use in conjunction with BIG LINE 6 to provide easy access without compromising the design of the ceiling.

#### **BIG QUATTRO 41 Access Hatch**

Use in conjunction with BIG QUATTRO 41 to provide easy access without compromising the design of the ceiling.

#### **BIG QUATTRO 46 Access Hatch**

Use in conjunction with BIG QUATTRO 46 to provide easy access without compromising the design of the ceiling.

#### **BIG QUATTRO 47 Access Hatch**

Use in conjunction with BIG QUATTRO 47 to provide easy access without compromising the design of the ceiling.

#### **Key Product Information**

EN Standards & Certification:	EN 14190
Thickness:	12.5mm
Width:	Frame: 600mm; Opening: 510mm
Length:	Frame: 600mm; Opening: 510mm
Depth:	Frame: 12.5mm; Opening: 19mm
Avg. Board Weight:	3.6kg/m <sup>2</sup>
Edge Profiles:	SE
Tissue Colour:	White Only
Reaction to Fire:	Class O, Euroclass A2-s1,d0



#### **How to Finish**

Fix into position, fill the joints and paint.



#### **Building Owner**

University College Dublin

#### **Architect**

**RKD Architects** 

#### **Sub-Contractor**

John Sisk & Sons Ltd

#### **Gyproc Products Used**

Gyptone BIG Activ'Air® Boards Gyproc Rigidur Glasroc F FIRECASE Gyproc WallBoard Gyproc SoundBloc GypLyner IWL





#### Project Background

The new science building was to provide additional space for classrooms and study areas. Paramount to the building design was the connection to the existing science buildings which would provide social and circulation spaces in order to foster communication and a sense of community. The resulting building was five-storeys, with a single-storey enclosed roof plant area (total six-storey) and an 18-metre high cubed central area located above the main entrance to the building.

Dublin, Science Block

#### The Challenge

There were over 28 different types of partitions specified for the project, with over 100,000m<sup>2</sup> of plasterboard and associated metal systems incorporating Isover acoustic insulation.

#### The Approach

The partitions that were installed in the main circulation areas and the laboratories consisted of an inner layer of Gyproc WallBoard, with an outer layer of Gyproc Rigidur fibre-based plasterboard, to achieve optimum levels of sound reduction and impact resistance, while also offering 60 minutes of fire resistance.

The Rigidur outer layer afforded the opportunity to minimize the amount of timber grounds in the partitions, while also offering a level of 'future proofing', if and when, further fixtures and fittings would be required by the building owners.

Glasroc F FIRECASE plasterboards were used in the plant room in lieu of the initially proposed blockwork.

While offering the required 120 minutes fire resistance, the moisture resistant capabilities of Glasroc F FIRECASE also suited the 'semi-exposed' environment of the plant room. The high level atrium area was lined with a GypLyner system with Gyptone LINE 6 perforated plasterboards incorporated into the lining system to help reduce the reverberation time in the cavernous environment, while providing an aesthetic architectural finish.

Get the full story at gyproc.ie





### 8-15-20 SUPER

With circular perforations of 8mm, 15mm & 20mm, giving this an irregular pattern and multiple perforation size, it's ideal for use in larger ceiling installations for striking visual effect.

#### **Key Product Information**

EN Standards & Certification:	EN 14190
Thickness:	12.5mm
Width:	1200mm
Length:	1960mm
Avg. Board Weight:	10kg/m²
Edge Profiles:	SE
Tissue Colour:	Black as Standard*
Acoustic Class:	D
Perforated Area:	10%
NRC (up to):	0.70
Sound absorption co-efficient $\alpha$ w (up to):	0.45
Reaction to Fire:	Class O, Euroclass A2-s1,d0

<sup>\*</sup>White Available on request



#### Did you know...

All our Rigitone Boards can be installed on our CasoLine MF Ceiling System.



#### Top Tip

The irregular pattern of Rigitone 8-15-20 SUPER is ideal for use in Special Education Tuition Rooms due to the aesthetic consideration, meaning the rooms provide the correct sensory environment for its pupils.





Case Study

#### **Building Owner**

Waterford Wexford Education and Training Board

#### Architect

O'Leary Sludds Architects

#### **Gyproc Products Used**

Rigitone Activ'Air® Boards CasoLine MF Ceiling System



# Autism Spectrum Disorder Facility

#### **Project Background**

This Autism Spectrum Disorder Facility was one of the first educational projects to commence under the new Building Control (Amendment) Regulations (BCAR) which set-out the minimum acoustic requirements in educational buildings. Given this was an ASD Facility, the aesthetics of the Facility were also of utmost importance.

#### The Challenge

Special Education Tuition Rooms are required to adhere to the Building Bulletin 93 (BB93) Acoustic Design of Schools, a design guide for Northern Ireland and the Department of Education's Technical Guidance Document for ROI TGD-021-5: Acoustic Performance in New Primary and Post-Primary School Buildings. However, there is also an aesthetic consideration to ensure that the room provides the correct sensory requirement for its pupils.

#### The Approach

This ASD Facility has four classrooms that are oriented around a central activity area at the centre of the building. A single storey circulation corridor wraps around the central activity space allowing access to the classrooms without interfering with the use of the central space.

Rigitone 8-15-20 SUPER, a perforated acoustic plasterboard was installed with a Gypframe CasoLine MF Metal Framing Ceiling in conjunction with ISOVER acoustic insulation to provide optimum levels of sound absorption which reduces reverberation times in line with the building regulation requirements. This helps contribute to a comfortable acoustic environment and facilitates speech clarity. The irregular perforation pattern of Rigitone 8-15-20 SUPER in this case, is ideal for use in the Special Education Tuition Rooms that were required here.

Get the full story at gyproc.ie











TECHNICAL DATA SHEETS







For full Product Range information see page 160

Rigitone

### 8/18

The classic Rigitone design, with a regular, organised arrangement of 8mm circles with 18mm centres between them, can be used to create an effortless visual flow across the plane of the ceiling.

#### **Key Product Information**

EN Standards & Certification:	EN 14190
Thickness:	12.5mm
Width:	1188mm
Length:	1998mm
Avg. Board Weight:	10kg/m <sup>2</sup>
Edge Profiles:	SE
Tissue Colour:	Black as Standard*
Acoustic Class:	С
Perforated Area:	16%
NRC (up to):	0.85
Sound absorption co-efficient $\alpha$ w (up to):	0.70
Reaction to Fire:	Class 0, Euroclass A2-s1,d0

<sup>\*</sup>White Available on request



#### **How to Finish**

Use our Rigitone ReadyMix Jointing Kit and Spacing Tools for the perfect finish.



#### **Top Tip**

Also available in a square design Rigitone 8/18Q.



### 8/18Q

A classic Rigitone design with a geometric twist, 8mm squares with 18mm centres between squares creates a much more acute, organised and regimental feel to the design.

#### **Key Product Information**

EN Standards & Certification:	EN 14190
Thickness:	12.5mm
Width:	1188mm
Length:	1998mm
Avg. Board Weight:	10kg/m²
Edge Profiles:	SE
Tissue Colour:	Black as Standard*
Acoustic Class:	В
Perforated Area:	20%
NRC (up to):	0.80
Sound absorption co-efficient $\alpha$ w (up to):	0.80
Reaction to Fire:	Class 0, Euroclass A2-s1,d0

<sup>\*</sup>White Available on request



#### **How to Finish**

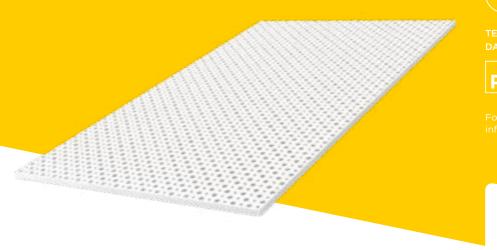
Use our Rigitone ReadyMix Jointing Kit and Spacing Tools for the perfect finish.



#### **Top Tip**

When painting only use a short haired roller to apply paint.











TECHNICAL DATA SHEETS







For full Product Range information see page 160

Rigitone

### 12-20/66

A diagonal arrangement of 12mm and 20mm circles with 66mm centres between them makes 12-20/66 clearly distinguishable from the rest of the Rigitone range.

#### **Key Product Information**

EN Standards & Certification:	EN 14190
Thickness:	12.5mm
Width:	1188mm
Length:	1980mm
Avg. Board Weight:	9.5kg/m <sup>2</sup>
Edge Profiles:	SE
Tissue Colour:	Black as Standard*
Acoustic Class:	С
Perforated Area:	20%
NRC (up to):	0.90
Sound absorption co-efficient $\alpha$ w (up to):	0.70
Reaction to Fire:	Class 0, Euroclass A2-s1,d0

<sup>\*</sup>White Available on request



#### **How to Finish**

Use our Rigitone ReadyMix Jointing Kit and Spacing Tools for the perfect finish.



#### **Top Tip**

Ideal for large expansive interiors.





#### TECHNICAL DATA SHEETS







For full Product Range

Rigitone

### 12/25

A larger format of the 8/18 pattern, 12/25 can be used to provide a stunning visual display in larger, high-level ceiling installations. Circles are 12mm in diameter with 25mm centres between them.

#### **Key Product Information**

EN Standards & Certification:	EN 14190
Thickness:	12.5mm
Width:	1200mm
Length:	2000mm
Avg. Board Weight:	9.5kg/m <sup>2</sup>
Edge Profiles:	SE
Tissue Colour:	Black as Standard*
Acoustic Class:	С
Perforated Area:	18%
NRC (up to):	0.85
Sound absorption co-efficient $\alpha$ w (up to):	0.70
Reaction to Fire:	Class 0, Euroclass A2-s1,d0

<sup>\*</sup>White Available on request



#### **How to Finish**

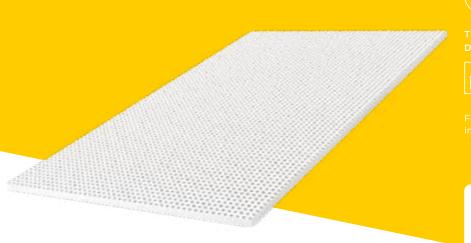
Use our Rigitone ReadyMix Jointing Kit and Spacing Tools for the perfect finish.



#### **Top Tip**

Use in large, high-level ceiling installations.











TECHNICAL DATA SHEETS







For full Product Range information see page 160

Rigitone

### 12/25Q

Replacing the smooth circles of 12/25 with squares creates a much more acute, organised and regimented feel to the design. Ideal for large, high ceilings.

#### **Key Product Information**

EN Standards & Certification:	EN 14190
Thickness:	12.5mm
Width:	1200mm
Length:	2000mm
Avg. Board Weight:	9.5kg/m <sup>2</sup>
Edge Profiles:	SE
Tissue Colour:	Black as Standard*
Acoustic Class:	A
Perforated Area:	23%
NRC (up to):	0.90
Sound absorption co-efficient $\alpha$ w (up to):	0.90
Reaction to Fire:	Class 0, Euroclass A2-s1,d0

<sup>\*</sup>White Available on request



#### **How to Finish**

Use our Rigitone ReadyMix Jointing Kit and Spacing Tools for the perfect finish.



#### **Top Tip**

Class A absorption is achieved with a plenum depth of 200mm and 140mm Isover Comfort 32 insulation.



Case Study

### Titanic Museum

#### Building Owner

**Harcourt Developments** 

#### **Architect**

**Todd Architects** 

#### **Main Contractor**

**Harcourt Developments** 

#### **Sub-Contractor**

McLoughlin Taylor Dry-Lining

#### **Gyproc Products Used**

Gyptone Activ'Air® Boards Rigitone Activ'Air® Boards ShaftWall System GypLyner IWL



#### **Project Background**

The Titanic Signature Building is situated in what was once one of the largest shipyards in the world - Harland and Wolff. The building itself is a six-storey aluminium and glass pavilion with four tilted wingtipped roofs.

#### The Challenge

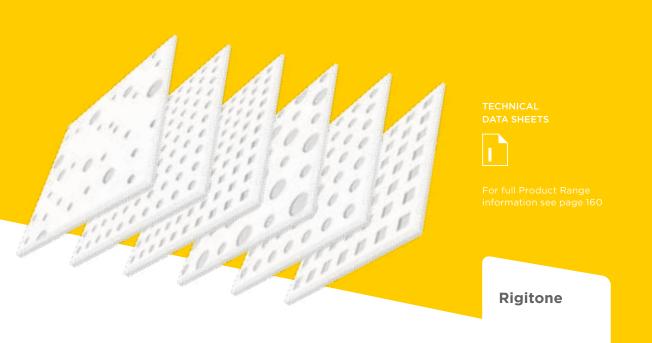
The designers of this building were keen to have a lining system that mirrored the angle of the exterior cladding system, but that also provided a robust solution for the high levels of public traffic within the building. Acoustics were a big challenge due to the large open plan areas within the Titanic Signature Building, and high levels of fire resistance were required in order to meet the local fire regulations.

#### The Approach

The Gyproc Specification Team suggested the cladding rails in the internal lining of the 'wing tips' be directly lined with a bespoke detailed Gyproc GypLyner system following the angle of the cladded aluminium sheets, which provided a solution to the architect's internal lining issue. The MF ceilings in the main function rooms are finished with Rigitone 12/25Q. In an effort to maintain low reverberation times and to make a comfortable acoustic environment, Gyptone LINE 6 is used extensively in public areas. Fire regulations were met by incorporating Gyproc ShaftWall in the various service ducts and service risers which offered a high level of fire resistance.

Get the full story at gyproc.ie





### **Inspection Hatches**

With Rigitone inspection hatches, you can ensure a flawless perforated ceiling pattern. The well thought-out system makes these perfabricated inspection hatches easy and cost effective to install and maintains the high design quality of rooms with continuously perforated ceilings.

#### 8-15-20 SUPER Inspection Hatch

Use in conjunction with Rigitone 8-15-20 SUPER perforated plasterboard to provide easy access without compromising the design of the ceiling.

The 8-15-20 SUPER hatch can only be supplied without a Rigitone board insert as due to the irregular pattern of the board, it needs to be cut from the corresponding ceiling section/board.

8/18 Inspection Hatch: Supplied with 8/18 board insert.

8/18Q Inspection Hatch: Supplied with 8/18Q board insert.

12-20/66 Inspection Hatch: Supplied with 12-20/66 board insert.

12/25 Inspection Hatch: Supplied with 12/25 board insert.

12/25Q Inspection Hatch: Supplied with 12/25Q board insert.

#### **Key Product Information**

EN Standards & Certification:	EN 14190
Thickness:	12.5mm
Width:	600mm
Length:	600mm
Edge Profiles:	SE



#### **How to Finish**

Fix into position and fill the joints using Rigitone ReadyMix Jointing Material.



# **Installation Accessories**

When using Rigitone perforated plasterboards it is essential that you use the correct Installation Accessories to ensure a flawless finish on your ceiling.

#### **Rigitone ReadyMix Kit**

A Jointing kit specially designed for the installation of Rigitone board. Used with the ReadyMix Jointing Material and Spacing Tools each Jointing Kit will service approximately 300m<sup>2</sup> of Rigitone ceiling.

The Rigitone ReadyMix Jointing Kit contains the following:

- Rigitone ReadyMix Jointing Gun.
- Rigitone ReadyMix Adaptors.
- Rigitone ReadyMix Jointing Nozzle.
- Rigitone Multi-Purpose Brush.
- K Rigitone Nozzle Cleaning Brush.
- Rigitone Scraper.
- Rigitone Screw Head Template (used for filling screws with the right amount of Jointing Material).



# How to get the perfect finish.

All you need is our Rigitone ReadyMix Kit and ReadyMix Jointing Material for a perfect finish.



#### **Top Tip**

Use the Rigitone Screw Head Template for filling screws with the right amount of Jointing Material.





# Rigitone ReadyMix Jointing Material

Rigitone ReadyMix Jointing material is a pre-mixed joint filler specially designed for use with Rigitone perforated plasterboards.

- ✓ Once the material is applied to the Rigitone board joints, leave for approx. 1 hour and then scrape away the excess filler.
- ✓ Once dry, approx. 12-24 hours later, the remaining filler can be sanded off to leave the joint flush with the board surface.

## **Key Product Information**

EN Standards & Certification:	EN 13963
Size:	600ml
Coverage:	7.5m <sup>2</sup>
Shelf Life:	6 months
Drying Time:	12-24 hours



# **Rigitone Screws**

A phosphated, drywall screw with a countersunk head and needle tip.

- ★ The small diameter of 3.5mm is ideal for use for fixation of Rigitone boards due to the small distances between perforations on some of the Rigitone patterns.

## **Key Product Information**

EN Standards & Certification:	EN 14566
Diameter:	3.5mm
Length:	30mm





# **Rigitone Spacing Tools**

Rigitone Spacing Tools allow easy installation of Rigitone boards leaving the correct spacing between boards for jointing and ensuring the board patterns are aligned.

Each Rigitone pattern has it's own unique tool specific to that pattern so ensure you have the correct spacing tool for your Rigitone board before you begin installation.

#### 8-15-20 & 8-15-20 SUPER Spacing Tool

Use with Rigitone 8-15-20 & 8-15-20 SUPER perforated plasterboard only.

#### 8/18 & 8/18Q Spacing Tool

Use with Rigitone 8/18 & 8/18Q perforated plasterboard only.

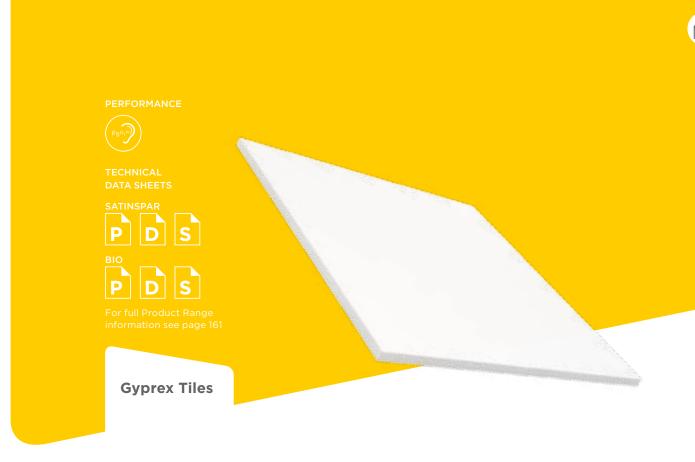
#### 12/25 & 12/25Q Spacing Tool

Use with Rigitone 12/25 & 12/25Q perforated plasterboard only.

#### 12-20/66 Spacing Tool

Use with Rigitone 12-20/66 perforated plasterboard only.





# **Gyprex Tiles**

Vinyl-faced gypsum tiles for use in hygiene and retail interiors. High light reflectance, excellent sound attenuation and antibacterial performance available.

#### **SATINSPAR**

A vinyl-faced gypsum tile with a smooth, wipeable, surface finish and is ideal for use in a range of commercial and residential ceiling applications.

#### BIO

A vinyl-faced gypsum tile with a smooth, wipeable surface with an integral biocide providing antimicrobial properties suitable for hygienic applications.

## **Key Product Information**

EN Standards & Certification:	EN 14190			
Thickness:	8mm			
Width:	600mm			
Length:	600-1200mm			
Edge Profiles:	A			
Available Colours:	SATINSPAR White & Black BIO White Only			
Acoustic Performance D <sub>ncw</sub> dB:	up to 37dB			
Light Reflectance:	88% (White Only)			
Moisture Resistance:	Max 90% RH (Relative Humidity)			
Reaction to Fire:	Class O, Euroclass B-s1,d0			



## **Top Tip**

**SATINSPAR** is ideal for Commercial & Residential ceiling applications.

BIO is ideal for use in commercial ceiling installations where the highest levels of hygiene are required as Gyprex BIO contains an integral Biocide preventing the growth of fungi and bacteria, including MRSA, Ecoli 0157 and Salmonella.







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# **Plasters**

Undercoat Plasters	Product Code	Size (kg)	QTY Per Pallet	Weight Per Pallet (Tonnes)
Gyproc Bonding Coat	5200541526	25	63	1.6
	5200542189	12.5	80	1
Gyproc Bonding Coat Short Set	5200543583	25	63	1.6
Gyproc Hard Coat	5200090293	25	45	1.2
Finish Plasters	Product Code	Size (kg)	QTY Per Pallet	Weight Per Pallet (Tonnes)
Gyproc Skimcoat	5200200003	25	63	1.6
	5200200026	12.5	80	1
Gyproc Carlite Finish	5200200007	25	63	1.6
Gyproc Carlite Ultra Finish	5200540247	25	63	1.6
One Coat Plaster	Product Code	Size (kg)	QTY Per Pallet	Weight Per Pallet (Tonnes)
Gyproc OneCoat Plaster	5200856930	25	50	1.25
Specialist Plasters	Product Code	Size (kg)	QTY Per Pallet	Weight Per Pallet (Tonnes)
Gyproc Airtite Quiet	5200430934	25	63	1.6
Fine Casting Plaster	5200200120	25	56	1.4
Gyproc Magnetic Plaster	5200648403	25	24	0.6



# **Plasterboards**

Standard Boards	Edge Profiles	Product Code	Length (mm)	Width (mm)	Thickness (mm)	Board Size (m²)	QTY Per Pallet	Weight Per Pallet (Tonnes)
Gyproc WallBoard	TE	5200200039	2438	1200	9.5	2.93	100	2.3
	TE	5200200061	2400	1200	12.5	2.88	80	2
	TE	5200200062	2438	1200	12.5	2.93	80	2
	SE	5200200056	2438	1200	12.5	2.93	80	2
	TE	5200200065	2700	1200	12.5	3.24	72	2
	TE	5200200066	2743	1200	12.5	3.29	72	2
	TE	5200200067	3000	1200	12.5	3.6	60	1.9
	TE	5200200076	2400	1200	15	2.88	60	1.8
	TE	5200823568	2438	1200	15	2.93	60	1.9
	TE	5200200077	2700	1200	15	3.24	56	1.9
	TE	5200200078	3000	1200	15	3.6	56	2.2
Gyproc WallBoard Premium	TE	5200852913	2400	1200	12.5	2.88	80	2.6
Gyproc 4 x 2's	RE	5200200030	1219	600	12.5	0.73	220	1.7
Gyproc 6 x 3's	TE	5200011265	1800	900	9.5	1.62	100	1.2
	TE	5200001755	1800	900	12.5	1.62	80	1.3
Gyproc WallBoard DUPLEX	TE	5200200071	2438	1200	12.5	2.93	80	2
	TE	5200200079	2400	1200	15	2.88	60	1.8
Performance Boards	Edge Profiles	Product Code	Length (mm)	Width (mm)	Thickness (mm)	Board Size (m²)	QTY Per Pallet	Weight Per Pallet (Tonnes)
Gyproc FireLine	TE	5200846780	2400	1200	12.5	2.88	72	2.5
	TE	5200200045	2700	1200	12.5	3.24	72	2.8
	TE	5200200046	3000	1200	12.5	3.6	60	2.6
	TE	5200200048	2400	1200	15	2.88	60	2.4
	TE	5200200049	2700	1200	15	3.24	56	2.6
	TE	5200200050	3000	1200	15	3.6	56	2.9
Gyproc FireLine MR	TE	5200200132	2400	1200	12.5	2.88	72	2.5
	TE	5200200052	2400	1200	15	2.88	60	2.5
Gyproc SoundBloc	TE	5200200082	2438	1200	12.5	2.93	80	2.7
	TE	5200200084	2700	1200	12.5	3.24	72	2.7
	TE	5200200086	3000	1200	12.5	3.6	60	2.5
	TE	5200200080	2400	1200	15	2.88	60	2.5
	TE	5200200083	2700	1200	15	3.24	56	2.6
	TE	5200200085	3000	1200	15	3.6	56	2.9
Gyproc SoundBloc MR	TE	5200427815	2400	1200	12.5	2.88	72	2.6
	TE	5200428932	2400	1200	15	2.88	60	2.5
Gyproc Moisture Resistant	TE	5200200089	2400	1200	12.5	2.88	80	2.8
	TE	5200200090	2700	1200	12.5	3.24	72	2.8
	TE	5200200091	3000	1200	12.5	3.6	60	2.6
	TE	5200200092	2400	1200	15	2.88	60	2.4
Gyproc DuraLine	TE	5200200098	2400	1200	15	2.88	60	2.6
	TE	5200200100	3000	1200	15	3.6	56	3
Gyproc Plank	SE	5200200031	2400	600	19	1.44	80	2
Gyproc CoreBoard	SE	5200426838	3000	598	19	1.79	56	1.8
Cyproc coreboard	JL	3200720030	3000	330	15	1.75	30	1.0



# **Specialist Boards**

	Edge Profiles	Product Code	Length (mm)	Width (mm)	Thickness (mm)	Board Size (m²)	QTY Per Pallet	Weight Per Pallet (Tonnes)
Gyproc Habito®	TE	5200028887	2400	1200	12.5	2.88	44	1.6
	TE	5200028949	2700	1200	12.5	3.24	38	1.5
	TE	5200028950	3000	1200	12.5	3.6	36	1.6
Glasroc F FIRECASE	SE	5200026555	2400	1200	15	2.88	32	1.25
	SE	5200025697	2000	1200	20	2.4	40	1.8
	SE	5200025698	2000	1200	25	2.4	30	1.7
	SE	5200025689	2000	1200	30	2.4	20	1.3
Glasroc F MULTIBOARD	SE	5200025362	2400	1200	6	2.88	40	0.7
	SE	5200025926	2400	1200	12.5	2.88	32	1.1
Glasroc X	SE	5200768954	2400	1200	12.5	2.88	50	1.6
Glasroc H TILEBACKER	SE	5200027693	2400	1200	12.5	2.88	32	1
Gyproc Rigidur	TE	5200200447	2400	1200	12.5	2.88	40	1.9
	TE	5200026800	2400	1200	15	2.88	30	1.7
Gyproc Aquaroc	SE	5200432520	2400	1200	12.5	2.88	15	0.6





# **Metal Products**

## **Gypframe Studs**

'C' Studs	Metal Gauge (mm)	Width (mm)	Product Code	Length (mm)	No. of Items Per Bundle	Approx Weight Per Bundle (kg)
48 S 50	0.50	48	5200200299	2400	10	11
			5200200300	2700	10	12.9
			5200200302	3000	10	15.3
			5200200304	3600	10	18.5
70 S 50	0.50	70	5200200327	2400	10	14.4
			5200200329	2700	10	16.2
			5200200332	3000	10	19
			5200200334	3600	10	21.5
			5200200337	4200	10	25.1
92 S 50	0.50	92	5200200339	3000	10	21
			5200200340	3600	10	24.9
			5200200341	4200	10	29
146 S 50	0.50	146	5200200319	3600	10	32.2
			5200200320	4200	10	37.5
			5200200321	5000	10	51.5
			5200200322	6000	10	53.6
'l' Studs	Metal Gauge (mm)	Width (mm)	Product Code	Length (mm)	No. of Items Per Bundle	Approx Weight Per Bundle (kg)
48   50	0.50	48	5200200471	2700	5	10.7
			5200200474	3000	5	11.9
60   50	0.50	60	5200200476	2700	5	13
			5200200479	3600	5	14.5
60   70	0.70	60	5200200487	3600	5	21
70   70	0.70	70	5200200489	3600	5	20
			5200200491	4200	5	23.3
92   90	0.90	92	5200200483	3600	5	28
			5200200484	4200	5	32.7
			5200200485	5000	5	39
			5200200486	6000	5	46.8
146   80	0.80	146	5200004457	6000	5	51.7
146 TI 90 Tabbed 'I' Stud	0.90	146	5200200311	5000	5	50.2
			5200200312	6000	5	60.3
AcouStuds	Metal Gauge (mm)	Width (mm)	Product Code	Length (mm)	No. of Items Per Bundle	Approx Weight Per Bundle (kg)
70 AS 50	0.50	70	5200010103	3600	10	26.3
92 AS 50	0.50	92	5200431864	3600	10	29.3
146 AS 50	0.50	146	5200433051	3600	10	39.6
Starter Channels	Metal Gauge (mm)	Width (mm)	Product Code	Length (mm)	No. of Items Per Bundle	Approx Weight Per Bundle (kg)
60 SC 55	0.55	60	5200200370	3600	10	18.2
70 SC 70	0.70	70	5200200359	3600	10	24.8
92 SC 90	0.90	92	5200004321	5000	10	52.4
			5200004382	6000	10	62.9
146 TSC 90 Tabbed Starter Channel	0.90	146	5200200372	5000	10	70.6



# **Gypframe Channels**

50 FEC 50         0.50         50         5200533860         3600         10         17.7           62 FEC 50         0.50         62         52005703122         3600         10         19.5           72 FEC 50         0.50         72         5200570312         3600         10         18.8           94 FEC 50         0.50         94         5200570312         3600         10         22           148 FEC 50         0.50         148         5200570321         3600         10         29.7           Deep Flange Floor & Code (mm)         Metal Gauge (mm)         Width (mm)         Poduct (mm)         Length (mm)         No. of Items         Approx Weight Per Bundle         Approx Weight Per Bundle         Approx Weight Per Bundle         Metal Gauge         Metal Gauge         Width (mm)         Product (mm)         Length (mm)         No. of Items         Approx Weight Per Bundle (kg)           2 EDC 80         0.80         72         5200200353         3600         10         47.2         48         48         200200353         3600         10         47.2	Standard Floor & Ceiling Channels	Metal Gauge (mm)	Width (mm)	Product Code	Length (mm)	No. of Items Per Bundle	Approx Weight Per Bundle (kg)
72 FEC 50	50 FEC 50	0.50	50	5200533860	3600	10	17.7
94 FEC 50	62 FEC 50	0.50	62	5200570322	3600	10	19.5
Deep Flange Floor   Metal Gauge (mm)   Metal Gauge (mm)   Per Bundle (mm)   Per Bu	72 FEC 50	0.50	72	5200570312	3600	10	18.8
Deep Flange Floor & Cede	94 FEC 50	0.50	94	5200570314	3600	10	22
& Ceiling Channels         (mm)         (mm)         Code         (mm)         Per Bundle         Per Bundle (kg)           FE50 DC 60         0.60         50         5200200355         3600         10         25.5           FE62 DC 60         0.60         62         5200200357         3600         10         27.3           FE72 DC 60         0.60         72         5200200357         3600         10         32.2           FE94 DC 60         0.60         94         5200403631         3600         10         38.8           FE148 DC 60         0.60         148         5200200351         3600         10         41.6           Extra Deep Flange Floor (mm)         Metal Gauge (mm)         Width (mm)         Product (mm)         Length (mm)         No. of Items (happed on the per Bundle (kg)           72 EDC 80         0.80         72         5200200353         3600         10         47.2           94 EDC 70         0.70         94         5200200358         3600         10         58           148 EDC 80         0.80         148         5200200354         3600         10         64           Curve Lyner Channel         (mm)         Product (mm)         Length (mm)         No. of It	148 FEC 50	0.50	148	5200570321	3600	10	29.7
FE62 DC 60   0.60   62   5200200349   3600   10   27.3		-			_		
FE72 DC 60         0.60         72         5200200357         3600         10         32.2           FE94 DC 60         0.60         94         5200403631         3600         10         38.8           FE148 DC 60         0.60         148         5200200351         3600         10         41.6           Extra Deep Flange Floor Metal Gauge (mm)         Width (mm)         Product Code         Length (mm)         No. of Items Per Bundle         Approx Weight Per Bundle (kg)           72 EDC 80         0.80         72         5200200353         3600         10         47.2           94 EDC 70         0.70         94         5200200353         3600         10         47.2           94 EDC 80         0.80         148         5200200354         3600         10         64           CurveLyner Channel (mm)         Metal Gauge (mm)         Width (mm)         Product (mm)         Length (mm)         No. of Items Per Bundle (kg)           72 EDCL 80         0.80         72         5200200352         2000         10         27           "Y Channels (mm)         Width (mm)         Product (mm)         Length (mm)         No. of Items Per Bundle (kg)           62 JC 70 'J' Channel         0.70 <td< th=""><td>FE50 DC 60</td><td>0.60</td><td>50</td><td>5200200355</td><td>3600</td><td>10</td><td>25.5</td></td<>	FE50 DC 60	0.60	50	5200200355	3600	10	25.5
FE94 DC 60         0.60         94         5200403631         3600         10         38.8           FE148 DC 60         0.60         148         5200200351         3600         10         41.6           Extra Deep Flange Floor Metal Gauge (mm)         Width (mm)         Product Code         Length (mm)         No. of Items Per Bundle         Approx Weight Per Bundle (kg)           72 EDC 80         0.80         72         5200200353         3600         10         47.2           94 EDC 70         0.70         94         5200200388         3600         10         58           148 EDC 80         0.80         148         5200200354         3600         10         64           CurveLyner Channel         Metal Gauge (mm)         Width (mm)         Product Code         Length (mm)         No. of Items Per Bundle (kg)         Approx Weight Per Bundle (kg)           72 EDCL 80         0.80         72         5200200352         2000         10         27           "Y Channels (mm)         Metal Gauge (mm)         Width (mm)         Product Code         Length (mm)         No. of Items Per Bundle (kg)         Approx Weight Per Bundle (kg)           62 JC 70 'J' Channel         0.70         62         5200200374         3600	FE62 DC 60	0.60	62	5200200349	3600	10	27.3
FE148 DC 60   0.60   148   5200200351   3600   10   41.6	FE72 DC 60	0.60	72	5200200357	3600	10	32.2
Extra Deep Flange Floor         Metal Gauge (mm)         Width (mm)         Product Code         Length (mm)         No. of Items Per Bundle         Approx Weight Per Bundle (kg)           72 EDC 80         0.80         72         5200200353         3600         10         47.2           94 EDC 70         0.70         94         5200200388         3600         10         58           148 EDC 80         0.80         148         5200200354         3600         10         64           CurveLyner Channel         Metal Gauge (mm)         Width (mm)         Product Code         Length (mm)         No. of Items Per Bundle (kg)         Approx Weight Per Bundle (kg)           72 EDCL 80         0.80         72         5200200352         2000         10         27           "J' Channels         Metal Gauge (mm)         Width (mm)         Product Code         Length (mm)         No. of Items Per Bundle (kg)         Approx Weight Per Bundle (kg)           62 JC 70 'J' Channel         0.70         62         5200200374         3600         10         35.5           Retaining Channels         Metal Gauge (mm)         Width (mm)         Product (mm)         Length (mm)         No. of Items Per Bundle (kg)           6102 Retaining Channel         0.40         35         5200200361	FE94 DC 60	0.60	94	5200403631	3600	10	38.8
& Ceiling Channels         (mm)         (mm)         Code         (mm)         Per Bundle         Per Bundle (kg)           72 EDC 80         0.80         72         5200200353         3600         10         47.2           94 EDC 70         0.70         94         5200200388         3600         10         58           148 EDC 80         0.80         148         5200200354         3600         10         64           CurveLyner Channel         Metal Gauge (mm)         Width (mm)         Product (mm)         Length (mm)         No. of Items Per Bundle         Approx Weight Per Bundle (kg)           72 EDCL 80         0.80         72         5200200352         2000         10         27           "J' Channels (mm)         (mm)         Code (mm)         No. of Items Per Bundle         Approx Weight Per Bundle (kg)           62 JC 70 'J' Channel         0.70         62         5200200374         3600         10         35.5           Retaining Channels (mm) (mm)         Product (mm)         Length (mm)         No. of Items Per Bundle (kg)           G102 Retaining Channel         0.40         35         5200200361         2400         10         8           G105 Retaining Channel         0.45         67	FE148 DC 60	0.60	148	5200200351	3600	10	41.6
94 EDC 70         0.70         94         5200200388         3600         10         58           148 EDC 80         0.80         148         5200200354         3600         10         64           CurveLyner Channel         Metal Gauge (mm)         Width (mm)         Product Code         Length (mm)         No. of Items Per Bundle         Approx Weight Per Bundle (kg)           72 EDCL 80         0.80         72         5200200352         2000         10         27           "J' Channels         Metal Gauge (mm)         Width (mm)         Product Code         Length (mm)         No. of Items Per Bundle (kg)         Approx Weight Per Bundle (kg)           62 JC 70 'J' Channel         0.70         62         5200200374         3600         10         35.5           Retaining Channels         Metal Gauge (mm)         Width (mm)         Product (mm)         Length (mm)         No. of Items Per Bundle         Approx Weight Per Bundle (kg)           G102 Retaining Channel         0.40         35         5200200361         2400         10         8           G105 Retaining Channel         0.45         67         5200200364         2400         10         10.1					_		
148 EDC 80         0.80         148         5200200354         3600         10         64           CurveLyner Channel         Metal Gauge (mm)         Width (mm)         Product Code         Length (mm)         No. of Items Per Bundle         Approx Weight Per Bundle (kg)           72 EDCL 80         0.80         72         5200200352         2000         10         27           "J' Channels         Metal Gauge (mm)         Width (mm)         Product Code         Length (mm)         No. of Items Per Bundle (kg)         Approx Weight Per Bundle (kg)           62 JC 70 'J' Channel         0.70         62         5200200374         3600         10         35.5           Retaining Channels         Metal Gauge (mm)         Width (mm)         Product Code         Length (mm)         No. of Items Per Bundle (kg)         Approx Weight Per Bundle (kg)           G102 Retaining Channel         0.40         35         5200200361         2400         10         8           G105 Retaining Channel         0.45         67         5200200364         2400         10         10.1	72 EDC 80	0.80	72	5200200353	3600	10	47.2
CurveLyner Channel         Metal Gauge (mm)         Width (mm)         Product Code         Length (mm)         No. of Items Per Bundle         Approx Weight Per Bundle (kg)           72 EDCL 80         0.80         72         5200200352         2000         10         27           "U' Channels         Metal Gauge (mm)         Width (mm)         Product Code         Length (mm)         No. of Items Per Bundle (kg)         Approx Weight Per Bundle (kg)           62 JC 70 'J' Channel         0.70         62         5200200374         3600         10         35.5           Retaining Channels         Metal Gauge (mm)         Width (mm)         Product Code         Length (mm)         No. of Items Per Bundle (kg)         Approx Weight Per Bundle (kg)           G102 Retaining Channel         0.40         35         5200200361         2400         10         8           G105 Retaining Channel         0.45         67         5200200364         2400         10         10.1	94 EDC 70	0.70	94	5200200388	3600	10	58
CurveLyner Channel         (mm)         (mm)         Code         (mm)         Per Bundle         Per Bundle (kg)           72 EDCL 80         0.80         72         5200200352         2000         10         27           Metal Gauge (mm)         Width (mm)         Product Code         Length (mm)         No. of Items Per Bundle (kg)         Approx Weight Per Bundle (kg)           62 JC 70 'J' Channel         0.70         62         5200200374         3600         10         35.5           Retaining Channels (mm)         Width (mm)         Product Code         Length (mm)         No. of Items Per Bundle (kg)           G102 Retaining Channel         0.40         35         5200200361         2400         10         8           G105 Retaining Channel         0.45         67         5200200364         2400         10         10.1	148 EDC 80	0.80	148	5200200354	3600	10	64
Metal Gauge (mm)         Width (mm)         Product Code         Length (mm)         No. of Items Per Bundle         Approx Weight Per Bundle (kg)           62 JC 70 'J' Channel         0.70         62         5200200374         3600         10         35.5           Retaining Channels         Metal Gauge (mm)         Width (mm)         Product (mm)         Length (mm)         No. of Items Per Bundle         Approx Weight Per Bundle (kg)           G102 Retaining Channel         0.40         35         5200200361         2400         10         8           G105 Retaining Channel         0.45         67         5200200364         2400         10         10.1	CurveLyner Channel	_			_		
Code         (mm)         Code         (mm)         Per Bundle         Per Bundle         Per Bundle (kg)           62 JC 70 'J' Channel         0.70         62         5200200374         3600         10         35.5           Retaining Channels         Metal Gauge (mm)         Width (mm)         Product (mm)         Length (mm)         No. of Items Per Bundle         Approx Weight Per Bundle (kg)           G102 Retaining Channel         0.40         35         5200200361         2400         10         8           G105 Retaining Channel         0.45         67         5200200364         2400         10         10.1	72 EDCL 80	0.80	72	5200200352	2000	10	27
Retaining ChannelsMetal Gauge (mm)Width (mm)Product CodeLength (mm)No. of Items Per BundleApprox Weight Per Bundle (kg)G102 Retaining Channel0.403552002003612400108G105 Retaining Channel0.4567520020036424001010.1	'J' Channels	_			-		
Retaining Channels         (mm)         (mm)         Code         (mm)         Per Bundle         Per Bundle (kg)           G102 Retaining Channel         0.40         35         5200200361         2400         10         8           G105 Retaining Channel         0.45         67         5200200364         2400         10         10.1	62 JC 70 'J' Channel	0.70	62	5200200374	3600	10	35.5
G105 Retaining Channel 0.45 67 5200200364 2400 10 10.1	Retaining Channels	-			-		
	G102 Retaining Channel	0.40	35	5200200361	2400	10	8
<b>G110 Retaining Channel</b> 0.50 45 5200200365 2400 10 8.65	G105 Retaining Channel	0.45	67	5200200364	2400	10	10.1



# **Suspended Ceilings**

CasoLine MF Suspended Ceiling	Metal Gauge (mm)	Depth (mm)	Product Code	Length (mm)	No. of Items Per Bundle	Approx Weight Per Bundle (kg)
MF5 Ceiling Section	0.50	26	5200200507	3600	10	19
MF6A Perimeter Channel	0.50	28	5200200508	3600	10	10.4
MF7 Primary Support Channel	0.90	45	5200200509	3600	10	17.2
MF9 Connecting Clip	2.65	60	5200200513	-	200	2.1
MF11 Nut and Bolt	6 dia.	-	5200200527	-	200	1.6
MF12 Soffit Cleat	1.60	37	5200200528	-	100	1.9

# **Lining Systems**

GypLyner System	Metal Gauge (mm)	Depth (mm)	Product Code	Length (mm)	No. of Items Per Box	Approx Weight Per Box (kg)
GL1 Lining Channel	0.50	18	5200200382	2700	10	10
			5200200384	3000	10	11.1
			5200200386	3600	10	15.1
GL8 Track	0.50	21	5200200385	3600	10	10
GL3 Channel Connector	0.50	16	5200200514	-	50	1.4
GL10 GypLyner Steel Framing Clip	-	60	5200200378	-	100	1.4
GL11 GypLyner Anchors	-	-	5200009234	-	100	1
GL2 Bracket	1.00	25-75	5200200510	195	100	3.6
GL9 Bracket	1.00	25-125	5200200517	295	100	5.5
GL12 GypLyner Bracket	1.00	25-175	5200403520	395	100	7.6
Metal Furring Channel	Metal Gauge (mm)	Depth (mm)	Product Code	Length (mm)	No. of Items Per Bundle	Approx Weight Per Bundle (kg)
MF10 Channel	0.55	10	5200200368	2800	10	10

## **System Components**

Board Jointing Components	Metal Gauge (mm)	Width (mm)	Product Code	Length (mm)	No. of Items Per Bundle	Approx Weight Per Bundle (kg)
GFS1 Fixing Strap	0.50	70	5200200511	2400	10	7
GFT1 Fixing 'T'	0.55	50	5200200512	2400	10	7
Steel Angles	Metal Gauge (mm)	Profile (mm)	Product Code	Length (mm)	No. of Items Per Bundle	Approx Weight Per Bundle (kg)
FEA1 Steel Angle	0.50	25 x 25	5200570313	2900	10	6.2
GA2 Steel Angle	0.70	25 x 25	5200200497	3200	10	12
GA3 Steel Angle	0.70	19 x 32	5200200499	3200	10	11.2
GA4 Steel Angle	0.70	25 x 50	5200200501	3660	10	17.82



## **System Components (continued)**

Internal Fixing Angle	Metal Gauge (mm)	Profile (mm)	Product Code	Length (mm)	No. of Items Per Bundle	Approx Weight Per Bundle (kg)
GA5 Internal Fixing Angle	0.50	60 x 60	5200200500	3600	10	19
Resilient Bar	Metal Gauge (mm)	Depth (mm)	Product Code	Length (mm)	No. of Items Per Bundle	Approx Weight Per Bundle (kg)
RB1 Resilient Bar	0.45	16	5200200410	3000	10	12
GypFloor SILENT Floor Channels	Metal Gauge (mm)	Width (mm)	Product Code	Length (mm)	No. of Items Per Bundle	Approx Weight Per Bundle (kg)
SIF1 Floor Channel	0.60	126	5200200379	2000	10	20
SIF2 Floor Channel	0.60	84	5200200380	2000	10	14.4
SIF4 Floor Channel	0.60	139	5200200377	2000	10	24
Fixing Channel	Metal Gauge (mm)	Width (mm)	Product Code	Length (mm)	No. of Items Per Bundle	Approx Weight Per Bundle (kg)
99 FC 50	0.50	99	5200200481	2400	10	19.4

# Clips, Brackets & Accessories

Acoustic Brace	Width (mm)	Product Code	Length (mm)	No. of Items Per Box	Approx Weight Per Box (kg)
GAB3 Acoustic Brace	-	5200200523	459	25	10
Acoustic Hangers	Width (mm)	Product Code	Length (mm)	No. of Items Per Box	Approx Weight Per Box (kg)
GAH1 Acoustic Hanger	30	5200026521	35	100	4.5
GAH2 Acoustic Hanger	30	5200026523	70	100	6.1
Retaining Clips	Width (mm)	Product Code	Length (mm)	No. of Items Per Box	Approx Weight Per Box (kg)
SC1 Spacer Clip	25	5200200524	11	100	10
SC2 Spacer Clip	25	5200004969	55	100	3
Joint Control	Width (mm)	Product Code	Length (mm)	No. of Items Per Box	Approx Weight Per Box (kg)
Control Joint	-	5200025305	3048	10	6.3



# **Accessories**

Plasterboard Accessories	Product Code	Size	Quantity Per Pallet	Weight Per Pallet (Tonnes)		
Gyproc Plasterboard Compound	5200432912	25kg	63	1.6		
Gyproc Drywall Primer	5200572329	10L tub	48	0.59		
Plaster Accessories	Product Code	Size	Quantity Per Pallet	Weight Per Pallet (Tonnes)		
ThistleBond-it	5200185153	10L tub	48	0.72		
Gyproc GypPrime	5200004267	11L tub	-	-		
Decorative Products	Product Code	Length (mm)	Lengths Per Carton	Carton Weight (kg)	Quantity Per Pallet	Weight Per Pallet (Tonnes)
Gyproc 127mm Cove	5200008037	3000	6	19.6	63	1.24
Gyproc 135mm Cornice	5200008031	3000	6	25	56	1.4
Adhesives and Sealants	Product Code	Size	Quantity Per Carton	Quantity Per Pallet	Weight Per Pallet (Tonnes)	
Gyproc Cove Adhesive	5200430153	12.5kg	-	80	1	
Gyproc Sealant	5200856167	600ml	12	90	1.11	
Glasroc X Sealant	5200768957	600ml	12	75	0.78	
Gyproc Sealant Applicator	5200678058	-	-	160	0.19	
Gyproc FireStrip	5200909007	3600mm	5 coils	210	0.57	
Jointing Products	Product Code	Length	Quantity Per Box	Weight Per Box (kg)		
Gyproc Paper Joint Tape	5200200298	150m	10 rolls	11		
Gyproc Corner Tape	5200027605	30m	5 rolls	15.3		
Scrim Tape	5200200291	90m x 50mm	24	3.84		
	5200431292	90m x 75mm	24	7.92		
	5200431295	90m x 100mm	12	8.04		
	Product Code	Size		Quantity Per Pallet	Weight Per Pallet (Tonnes)	
Gyproc Joint Filler	5200673958	12.5kg		80	1	
	5200673957	25kg		56	1.1	
Gyproc Gyp Filler	5200665055	12.5kg		80	1	
Gyproc EasiFill	5200160038	10kg		80	0.80	
Gyproc Gyp Finisher	5200665155	20kg		33	0.66	
Gyproc ProMix FINISH	5200431906	3L		120	0.45	
	5200431905	15L		33	0.62	



Fixings	Product Code	Size (mm)	Quantity Per Box	Weight Per Box (kg)
Gyproc Drywall Screws	5200681916	25	1000	1.4
	5200681277	35	1000	1.8
	5200681282	40	1000	1.99
	5200681918	45	1000	2.19
	5200681284	50	500	1.23
	5200681920	60	500	2.16
	5200681941	90	250	2.09
Gyproc Collated Drywall	5200681293	35	1000	1.89
Screws	5200681252	40	1000	2.08
Gyproc Jack-Point Screws	5200433009	25	1000	1.48
	5200433010	35	1000	1.95
	5200433011	41	1000	2.26
	5200433012	60	500	1.9
Gyproc Wafer Head Drywall Screw	5200433002	13	1000	1.7
Gyproc Wafer Head Jack-Point Screw	5200433003	13	1000	1.8
Glasroc F FIRECASE Screw	5200433031	58	1000	3.18
	5200433029	40	1000	1.95
Glasroc SIF Floor Screw	5200433023	55	1000	3.96
Gyproc Habito®	5200912469	26	1000	1.7
Installation Screw	5200912550	38	800	1.7
	5200912556	41	800	1.8
	5200912565	55	500	1.65
Glasroc X Screw	5200768977	25	1000	1.5
Gyproc Rigidur Screw	5200433021	30	1000	2
	5200433022	40	1000	2



# **Ceilings**

## **Gyptone**

Gyptone BIG Boards	Product Code	Length (mm)	Width (mm)	Thickness (mm)	Board Size (m²)	QTY Per Pallet (Cartons)	Weight Per Pallet (Tonnes)
BIG LINE 6	5200200466	2400	1200	12.5	2.88	20	0.50
BIG QUATTRO 41	5200200470	2400	1200	12.5	2.88	20	0.50
BIG QUATTRO 46	5200200467	2400	1200	12.5	2.88	20	0.50
BIG QUATTRO 47	5200200468	2400	1200	12.5	2.88	20	0.50
BIG CURVE LINE 6	5200853856	2400	1200	6.5	2.88	20	0.40
BIG CURVE QUATTRO 41	5200609695	2400	1200	6.5	2.88	20	0.40
Gyptone BIG Access Hatches	Product Code	Length (mm)	Width (mm)	Thickness (mm)	Board Size (m²)	QTY Per Pallet (Cartons)	Weight Per Pallet (Tonnes)
	Product Code 5200027501	•					-
Hatches		(mm)	(mm)	(mm)	(m²)	(Cartons)	Pallet (Tonnes)
Hatches  BIG LINE 6 Access Hatch  BIG QUATTRO 41	5200027501	(mm) 600	(mm) 600	(mm) 12.5	(m²) 0.36	(Cartons)	Pallet (Tonnes)  0.07

## **Rigitone**

Rigitone Boards	Product Code	Length (mm)	Width (mm)	Thickness (mm)	Board Size (m²)	QTY Per Pallet (Cartons)	Weight Per Pallet (Tonnes)
8-15-20 SUPER	5200841348	1960	1200	12.5	2.35	20	0.50
8/18	5200841350	1998	1188	12.5	2.37	20	0.50
8/18Q	5200841351	1998	1188	12.5	2.37	20	0.50
12-20/66	5200841353	1980	1188	12.5	2.35	20	0.50
12/25	5200841354	2000	1200	12.5	2.40	20	0.50
12/25Q	5200841355	2000	1200	12.5	2.40	20	0.50
Rigitone Inspection Hatches	Product Code	Length (mm)	Width (mm)	Thickness (mm)	Board Size (m²)	QTY Per Pallet (Cartons)	Weight Per Pallet (Tonnes)
•	Product Code 5200605289	_					
Hatches 8-15-20 SUPER		(mm)	(mm)	(mm)	(m²)	(Cartons)	Pallet (Tonnes)
Hatches  8-15-20 SUPER Inspection Hatch	5200605289	(mm) 600	(mm) 600	(mm) 12.5	(m²) 0.36	(Cartons)	Pallet (Tonnes) 0.32
8-15-20 SUPER Inspection Hatch 8/18 Inspection Hatch	5200605289 5200634468	(mm) 600	(mm) 600	(mm) 12.5 12.5	(m²) 0.36 0.36	(Cartons) 80 42	Pallet (Tonnes) 0.32 0.32
Hatches 8-15-20 SUPER Inspection Hatch 8/18 Inspection Hatch 8/18Q Inspection Hatch	5200605289 5200634468 5200686098	(mm) 600 600	(mm) 600 600	(mm) 12.5 12.5 12.5	(m²) 0.36 0.36 0.36	(Cartons) 80 42 42	Pallet (Tonnes) 0.32 0.32 0.32

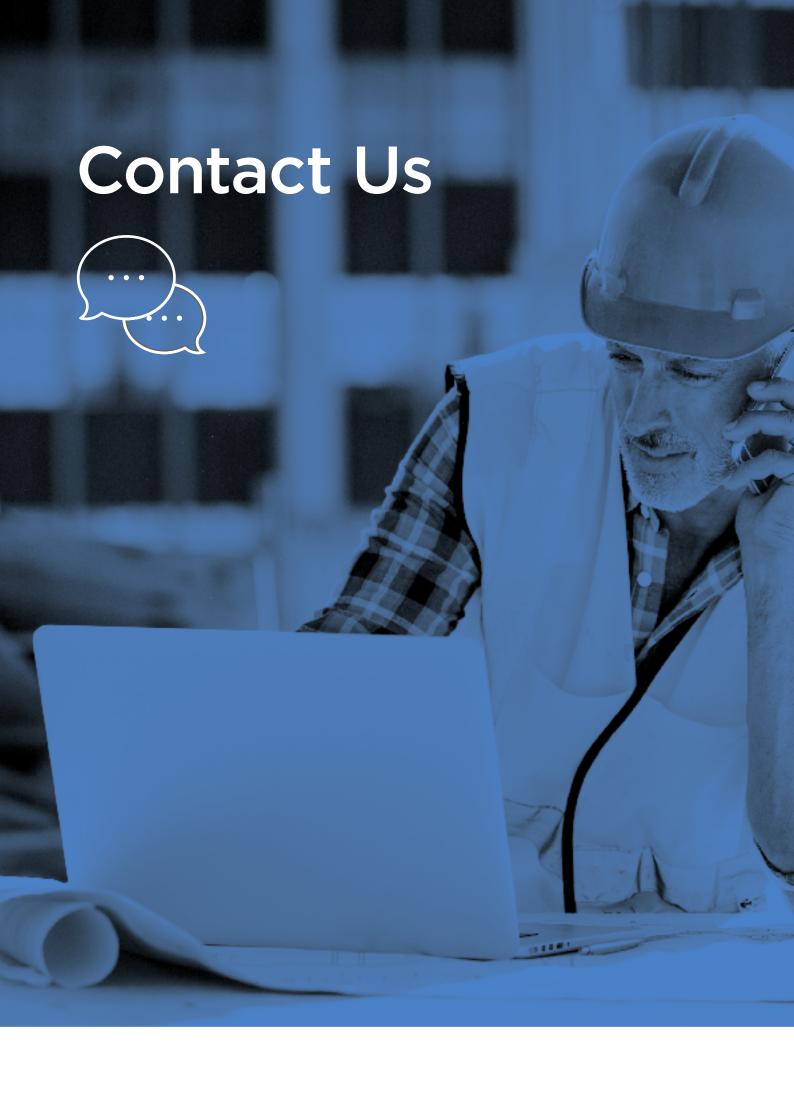
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# Rigitone (continued)

Rigitone Installation Accessories	Product Code	Size	Pieces Per Carton
Rigitone ReadyMix Kit	5200847538	1 Kit	-
Rigitone ReadyMix Jointing Material	5200858076	600ml	-
Rigitone Screws	5200844066	30mm	500
Rigitone Spacing Tools	Product Code		Pieces Per Carton
Rigitone Spacing Tools 8-15-20 & 8-15-20 SUPER Spacing Tool	Product Code 5200200437		Pieces Per Carton
8-15-20 & 8-15-20 SUPER			
8-15-20 & 8-15-20 SUPER Spacing Tool	5200200437		2

# **Gyprex Tiles**

SATINSPAR	Product Code	Colour	Length (mm)	Width (mm)	Thickness (mm)		QTY Per Pallet (Cartons)	Weight Per Pallet (Tonnes)
	5200005006	White	600	600	8	0.36	200	0.50
	5200005005	White	1200	600	8	0.72	100	0.50
	5200027581	Black	600	600	8	0.36	100	0.25
BIO	Product Code	Colour	Length (mm)	Width (mm)	Thickness (mm)		QTY Per Pallet (Cartons)	Weight Per Pallet (Tonnes)
	5200005038	White	600	600	8	0.36	100	0.25
	5200027555	White	1200	600	8	0.72	50	0.25







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Specification Team



Sales Team Supporting Distribution



Customer Service



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Technical Support



U-Value calculations



Plasterboard Recycling Service



Demonstrations Team



Technical Academy Training Facility



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## TECHNICAL SUPPORT DEPARTMENT

#### We're open

Monday to Thursday: 9am to 5.30pm

Friday: 9am to 5pm

Closed for lunch Monday to Friday

1pm to 2pm

**ROI:** 1800 744480 **NI:** 0845 3990159

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## **CUSTOMER SERVICES**

#### We're open

Monday to Thursday: 8am to 5.30pm

Friday: 8am to 5pm

Closed for lunch Monday to Friday

1pm to 2pm

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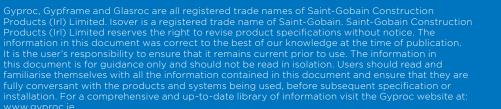


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